KONICA MINOLTA

SSD SUPPORT SOLUTIONS

8031 - ALL ACTIVE SOLUTIONS

September 2007

This document contains information that was exported directly from Konica Minolta's SSD Support knowledge base. Some solutions may contain hyperlink references which originally contained links to graphic or text files. If you wish to view these files, you must access the solutions via SSD CS Expert Support on Konica Minolta's website, www.kmbs.konicaminolta.us.

Legal Notice

This document is designed as a diagnostic tool, primarily for Konica Minolta's support personnel, and authorized service representatives. Konica Minolta recommends that all service be performed by an authorized service representative. Users are responsible for seeking advice of a Konica Minolta authorized service representative regarding the information, opinion, advice or content of this document.

USER AGREES THAT USE OF THIS DOCUMENT IS AT USER'S SOLE RISK AND THAT THIS DOCUMENT IS PROVIDED ON AN AS IS BASIS WITHOUT WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, WARRANTIES OF TITLE OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OTHER THAN THOSE WARRANTIES THAT ARE IMPLIED BY LAW AND INCAPABLE OF EXCLUSION. IN NO EVENT WILL KONICA MINOLTA OR THOSE ACTING ON ITS BEHALF BE LIABLE FOR ANY DAMAGES, INCLUDING, WITHOUT LIMITATION, DIRECT, INDIRECT, INCIDENTAL, SPECIAL, CONSEQUENTIAL OR PUNITIVE DAMAGES ARISING OUT OF YOUR USE OF THIS DOCUMENT.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Solution ID TAUS0620808EN* **Solution Usage** 2

Description
How to scan a multiple page document through the RADF and create multiple TIF files.

Solution
The 8031 does not have this capability. It can only produce a multiple page TIF file.

Solution ID TAUS0621045EN* **Solution Usage** 52

Description
How to upgrade the machine firmware.

Solution
A utility for Windows* 2000 and Windows XP (p/n U192-0300) is available to replace the system made available in 7915/7920 Technical Bulletin #3. The new utility uses the PCMCIA slot of a Windows 2000/XP laptop to program the flash card, instead of the old style Swap box. The 8020/8031 requires the 16MB flash card (p/n U192-0250), the 8MB flash card for the 7915/7920 will not work. Refer to Tool Bulletin 71A.See Tool Bulletin #71a for details.

* Trademark ownership information

Solution ID TAUS0621214EN* **Solution Usage** 9

Description
How to setup scan to hard drive on an installed Fiery* X3e.

Solution
To setup scan to hard drive, perform the following:
1. Enter the IP address of the Fiery X3e PLUS in your web browser.
2. Log on as an administrator.
3. Click on the File tab and then the Create box under the mailboxes.
4. Input a mailbox number and password that you select in the proper fields.
5. Click on Apply and after the browser returns to the previous screen you can create another mailbox or log-out.
6. After all mailboxes have been created and you have logged-out as an administrator, click on the Scan tab to set up a One-Touch key.
7. Select the Index number you wish to set the One-Touch key under and then click on an open box.
8. On the destination screen that opens, select Scan to Mailbox and click on the Next box.
9. Name the mailbox with the name you want on the machine display in the destination name field.
10. Select the mailbox name or number for the location using the drop down menu.
11. Click on Create to finish creating the mailbox and making it available as a one touch key.

Note: You do not have to assign a password when you are creating a mailbox. You can leave the field blank so that no password is needed. The default mailboxes (admin, operator, and guest) can also be selected for scanning.

* Trademark ownership information

Solution ID TAUS0621657EN* **Solution Usage** 5

Description
C0014 after replacing the yellow imaging unit.

Solution
CAUSE: The developer in the imaging unit has shifted to one end during shipping or storage. Ensure that the imaging units are not tilted more than 45 degrees during servicing or storage.

SOLUTION: Remove the imaging unit and shake it from end to end to evenly distribute the developer. Reinstall the unit and clear the trouble code with the following procedure:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.

Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.

Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621967EN* **Solution Usage** 8

Description
P21 at power up.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

POSSIBLE CAUSES:

CAUSE: The machine failed to produce an acceptable color shift test pattern on the transfer belt.
SOLUTION: The problem can be caused by a failed transfer belt or a failed imaging unit. The imaging unit can be tested by running a halftone test pattern of each color in the test print mode. Set the density for the halftone test prints to 255.

CAUSE: The registration sensors (UN20 and UN21) are dirty or they are unable to read the color shift patterns on the transfer belt.
SOLUTION: Clean UN20 and UN21 and ensure that the shutter is working properly. A damaged transfer belt can cause the color shift patterns to be poorly developed.

CAUSE: A failed LED Print Unit not printing correctly.
SOLUTION: Run half tone printouts to determine if it is a failed LED Print unit. Swap the suspected unit with another, and if the problem changes with the swapped unit, replace the defective unit (p/n 65FA-9060).

CAUSE: The 8 pin plug to PJ26 on the PWB I/O board was mistakenly plugged into CN42 (an 8 pin connector) on the Chassis.
SOLUTION: Plug into the correct connector on PWB I/O. Open and close the front door to reset the code.

Solution ID TAUS0622233EN* **Solution Usage** 1

Description

Code C12C0 at power up that will not clear.

Solution

CAUSE: Either a failed hard drive or the hard drive option has not been properly installed.

SOLUTION: To see if the Hard drive is set in the TECH REP mode, perform the following:
1. Enter the TECH REP mode by pressing UTILITY, METER COUNT, STOP, 0, 0, STOP, 0, 1.
2. Select SYSTEM INPUT
3. Select HARD DRIVE
4. Select UNSET, the END and FIN. TIME to return to the copy screen.
5. If the optional HD131 (Item #960830) does not function, replace as needed.

Solution ID TAUS0622258EN* **Solution Usage** 8

Description

Fiery* Controller is not being recognized by the engine.

Solution

PROBABALE CAUSES:
1. The Controller type is not set properly.
In the TECH REP mode, select System Input, and then Peripheral setting. Set the Controller number to 2.

2. Incorrect memory was added to the Fiery X3e.
Remove any additional memory that may have been installed and try booting up with only the standard 128MB memory module.

* Trademark ownership information

Solution ID TAUS0622533EN* **Solution Usage** 18

Description

Hecon* key counter availability.

Solution

The following is needed: Key counter mounting kit (p/n SE95-4020) or (PCUA# 950298).
Adapter wiring harness (p/n 1206K0010)
Hecon* receptacle (p/n U021-0020) or (PCUA# 950817).

For ordering convernience the parts can be ordered as supply items with a machine order. Refer to Technical Operations Bulletin A4 D5 dated 6/25/03.
Directions are included with the kit, but they do not show where to connect the wiring. To locate the connector, perform the following:
1. Remove the rear cover (p/n 111T12050), upper rear cover (p/n 65FA10110), and rear left side cover (p/n 111T12080).
Note: Early model machines will have two blue unused connectors under the upper rear cover.
2. Connect the long harness from the kit to the four-pin blue connector.
Note: Later model machines will not have the two blue connectors.
3. Use the four-pin white connector located behind the rear left side cover.
4. After the key counter is installed, it must be turned ON in the Tech. Rep. Mode.
5. Press the Utility key, [Meter Count], STOP, 0, 0, STOP, 0, 1 to enter the Tech. Rep. Mode.
6. Press STOP, 9 to display the Security Mode screen.
7 Press [Admin. Choice] and then select [Set] under the Key Counter option.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8 Once [Set] is selected under Key Counter option, selections for Color Mode 1-5 will be added to the screen. These selections will determine the number of counts per copy. Refer to page S-44 in the Technical Manual.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623016EN* **Solution Usage** 10

Description
How to select envelopes sizes for Tray 1.

Solution
Envelope sizes are not pre-set for Tray 1, but have to be programmed first in order to be selected. To set and select an envelope size, perform the following:
1. From the BASIC tab of the copier display select PAPER.
2. Select Tray 1 and then press SIZE CHANGE.
3. Press CUSTOM SIZE.
4. Using the diagram of the paper orientation on the display, use X, Y, and the up/down arrows to input the size of the envelope.
5. Press SIZE REGISTRATION and then either size 1 or 2 to store the size for quick recall.
6. Select the size and press ENTER twice.

After this you will only have to select the stored size from the custom size screen. If the matching size envelope is selected in the print driver, envelopes will be pulled from Tray 1. If the size does not match, a paper mismatch error will be displayed on the display panel.

Solution ID TAUS0623199EN* **Solution Usage** 13

Description
How to reset the life counters for the fusing unit and/or the transfer belt unit.

Solution
CAUSE: The counter for the fusing unit (p/n 65FE-5300) and the transfer belt unit (p/n 65FA-4510) are automatically reset when a new unit is installed. This is accomplished when the fuse in the unit is detected by the main body. The fuse is caused to open and the counter is reset.
Note: This is a specialized type of fuse and attempts to reset the counter using standard fuses can cause circuit board failure.

SOLUTION: Unit replacement is required to reset the counters.

Solution ID TAUS0623758EN* **Solution Usage** 4

Description
Flashing, blinking green Start button. Machine is in ready to copy mode, but unable to copy.

Solution
CAUSE: Open 24V inline fuse coming off of PU1

SOLUTION: Remove top exit tray and then remove the metal cover on PU1. Check the three inline fuses toward the rear of PU1 (near the area where the 110V AC line comes into the machine).

Solution ID TAUS0623775EN* **Solution Usage** 13

Description
C3C00 at power up.

Solution
CAUSE: A loose connection on PWB I/O or the BRU, or the PWB I/O has failed.

SOLUTION: Reseat all connectors on PWB I/O. If reseating the connectors does not resolve the problem, try reseating the small board (BRU) behind the PWB I/O and HV2, before replacing PWB I/O (p/n 65EA-9010).

Solution ID TAUS0623897EN* **Solution Usage** 2

Description
Part number for the DALLAS chip or NOVRAM for IC202 on the PWB-F board.

Solution
NOVRAM (p/n 12ZS-9530).

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0624419EN* **Solution Usage** 4

Description
WARMING UP on the display.

Solution
CAUSE: One of the peripherals is not initializing due to a poor electrical connection.

SOLUTION: Remove the peripherals until the machine come to ready. Reseat the connectors on the affected peripheral control board.

Solution ID TAUS0624430EN* **Solution Usage** 6

Description
Colors not aligning properly, halo effect or double imaging with one specific color station.

Solution
CAUSE: Defective PC Drive assembly.

SOLUTION: Verify that there is not a problem with the Color Shift Correction or an LED Unit (swap LED Unit with a known good unit), replace the defective PC Drive assembly (p/n 65FA-1040).

Solution ID TAUS0626695EN* **Solution Usage** 2

Description
How to change the default settings for the Scan Mode.

Solution
To specify the default settings of the Scan Mode, perform the following:
1. Press the [Scan] key on the copier operation panel to enter the Scan Mode.
2. Select the setting to make the default value in the Scan Mode.
3. Press the [Utility] key.
4. Touch the [Input] key.
5. Touch the [Reset Mode] key.
6. Touch [Scan] followed by [Set-up Mode].
7. Touch [OK].

Note: You can set the default settings of the Scan Mode to factory default by touching [Factory Default].

Solution ID TAUS0626935EN* **Solution Usage** 2

Description
C-0098 at power up.

Solution
CAUSE: The in-line fuse located near the top of PWB-IO directly below the AC power cord is open.

SOLUTION: Replace the fuse with one of the same specification. The specification is on the fuse holder.

Solution ID TAUS0627491EN* **Solution Usage** 2

Description
C0501 at power up.

Solution
CAUSE: A failed PWB-IO.

SOLUTION: Replace the PWB-IO (65EA-9010).
Note: Ensure that the fuser has not failed prior to replacing PWB-IO.

Solution ID TAUS0627524EN* **Solution Usage** 1

Description
A yellow background on prints only. Copies and internal test prints do not have the yellow background.

Solution
CAUSE: A loose connection on the Fiery* control board.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: Reseat the connectors on the Fiery control board.

* Trademark ownership information

Solution ID TAUS0627577EN* **Solution Usage** 5

Description
What is a C0B** code? The code cannot be found in the Service Manual.

Solution
C0B** code(s) are related to the sorter or finisher. They are located in the FS135 or FS231 Service Manuals.

Solution ID TAUS0628090EN* **Solution Usage** 1

Description
How to change the scan file format.

Solution
To change the scan file format, perform the following:
1. Press the Scan key.
2. Under [Scan Mode] select [Color/File].
3. Select [PDF], [TIFF] or [JPEG].

Solution ID TAUS0629019EN* **Solution Usage** 11

Description
P6, P7, P8, and P9 at power up. The gradation pattern prints blank.

Solution
CAUSE: The shutter for UN20 and UN21, the AIDC registration sensors, is not functioning.

SOLUTION: Clean and check the operation of the shutter.

Solution ID TAUS0629105EN* **Solution Usage** 0

Description
Blurry background around text or images that are all black or when the customer is printing in separation (Making Knock Outs). Small font's like 10 point Adobe Type Garamond font are almost completly covered in the center of the page but the out side of the pages look lighter

Solution
CAUSE: The LED for the black unit (65FA-9060) has failed.

SOLUTION:

Verify by printing the same image in different color (cyan,magneta, and yellow) clean the Led and move the LED to different color, to verify the LED unit. Change, replace the LED (p/n 65FA-9060)

SPECIAL NOTE: Solution provided by Brandon Griesinger, PERRY CORPORATION

Solution ID TAUS0629321EN* **Solution Usage** 3

Description
Deletion lines from lead-to-trail.

Solution
CAUSE: A failed PWB-LPL assembly or a failed PWB-LED assembly. Make halftone test prints to determine which PWB-LPL is causing the lines and then swap the PWB-LPL to determine if the PWB-LED has failed.

SOLUTION: Replace the PWB-LPL (p/n 65FA-9060) or the PWB-LED (p/n 65FA-9120) as needed.

Solution ID TAUS0629323EN* **Solution Usage** 3

Description
Yellow, magenta, or cyan line(s) through the color image.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: The lines are caused by one or more colors missing from the area where the lines appear. For example, if the area should be green and it is missing yellow, it will be cyan instead of green. Green is made by combining yellow and cyan. Red is made by combining magenta and yellow. Blue is made by combining cyan and magenta. Make halftone test prints to determine which color is missing. A failed imaging unit, PWB-LPL, or PWB-LED can cause deletions.

SOLUTION: Replace the imaging unit, PWB-LPL (p/n 65FA-9060), or the PWB-LED (p/n 65FA-9120) as needed.

Solution ID TAUS0629426EN* **Solution Usage** 1

Description

When making a double-sided copy of two single-sided 8.5x11 landscape originals, the second side copy is flipped regardless of original feed direction or paper source direction (8.5x11 or 8.5x11R).

Solution

CAUSE: This is a machine limitation.

SOLUTION: To make double-sided landscape copies every other original must be rotated.

Solution ID TAUS0629689EN* **Solution Usage** 1

Description

How to turn on the Memory Recall feature which will show the last 49 printed or copy jobs, which can be reprinted at the copier control panel under the JOB CONTROL tab..

Solution

To enable/disable Memory Recall perform the following:
1. Press Utility
2. Press User's Choice: 1
3. Select Memory Recall.
4. Select Yes / No
5. Select Enter, Exit, Exit.

Solution ID TAUS0629899EN* **Solution Usage** 1

Description

Background (ghost shadow) in the small areas of letters.

Solution

CAUSE: A failed transfer belt unit.

SOLUTION: Replace the transfer belt unit (p/n 65FA-4510).

Solution ID TAUS0630847EN* **Solution Usage** 4

Description

PLEASE INSTALL THE CORRECT UNIT CORRECTLY after installing a new imaging unit.

Solution

CAUSE: A Minolta imaging unit was installed. The imaging units can be identified by the label on the unit.

SOLUTION: Install a Konica imaging unit.

Solution ID TAUS0639838EN* **Solution Usage** 30

Description

Background on prints and copies.
Note: Please determine the type of backgrounding present and follow the procedures as outlined in the solution.

Solution

PROBABLE CAUSES:
1. Yellow dot pattern.
If the backgrounding consists of a yellow dot pattern please contact the NSSG. There is special firmware available for this problem.

2. Background on heavy stock paper.
To correct background on heavy stock paper, perform the following:
a. Change the background voltage on all colors to a value of +5.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

b. Execute Stabalizer.
c. Execute Gradation Adjustment.
d. Adjust the Fuser Speed as detailed in the Service Manual.

Note: There is special firmware available if the above procedure does not work. This firmware will allow the background voltage to be adjusted +/- 5 in 20v steps (the previous firmware allowed +/- 5 in 10v steps. Be careful about using the settings towards the extreme ends of the adjusting range of this [[special firmware| URL ftp://engguest:letme1n@ftp.konicabt.com//Special Firmware/80318020Background(Gray)]]. Developer spew (Carrier Attachment) may occur.

Solution ID TAUS0640652EN* **Solution Usage** 1

Description
C13D7 at power up.

Solution
Failure of the PWB-LED board. Replace the PWB-LED board (p/n 65FA-9120)

SPECIAL NOTE: Solution provided by Robert Plowman, KPS - Color System Integration Specialist

---

Solution ID TAUS0643386EN* **Solution Usage** 3

Description
How to reset the imaging unit counter.

Solution
To reset the imaging unit counter, the imaging unit must be replaced with a new one (zero count). The count is stored on a circuit board on the imaging unit. If a used imaging unit is installed, the count will change to that of the installed used unit, but once the message to change the imaging unit is displayed, a new unit must be installed.

Solution ID TAUS0648537EN* **Solution Usage** 17

Description
C3C50 at power up.

Solution
CAUSE: Failed PWB-C board.

SOLUTION: Replace PWB-C board.

Solution ID TAUS0650157EN* **Solution Usage** 1

Description
Multiple emails are being sent when scanning a multiple page document. SCAN settings under the Administration mode (Page Scope Web Connections) are configured with scanned file separation set to No, binary division set to No and maximum E-mail size set to no limitation. Tried sending with PDF and TIFF.

Solution
CAUSE: The hard drive option HD-131 is not installed.

SOLUTION: The hard drive option HD-131 must be installed.
To perform multiple scans under one email, perform the following:
Press the SCAN button, after selecting you options of Destination, Scan Mode, File Format, Resolution, etc. you select the Document Set tab, select Book & separate scan.

Solution ID TAUS0652143EN* **Solution Usage** 0

Description
C3C00 through C3C40.

Solution
CAUSE: C3C** codes are related to the BRU (Banknote Recognition Unit). The BRU is the counterfeit prevention system (gold box) on PWB-C. The codes related to this system are confidential and therefore not published in the technical manual. DO NOT insert or remove the BRU with the power ON and DO NOT power ON the machine with the BRU removed. UNPLUG the AC supply to the machine prior to removing or inserting the BRU.

SOLUTION: Call the Konica Systems Solutions Group when a BRU failure code occurs.

Solution ID TAUS0652361EN* **Solution Usage** 2

Description

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

C004C at power up.

Solution
CAUSE: Failed M22 (Ozone ventilation Fan Motor).

SOLUTION: Replace M22 (p/n 111T80030).

Solution ID TAUS0653587EN* **Solution Usage** 2

Description
The exit rollers come on during warm up, but do not come on in copy cycle causing a jam as the paper exits the fuser.

Solution
CAUSE: A failed exit sensor.

SOLUTION: Replace the exit sensor (p/n 111T85070).

Solution ID TAUS0654030EN* **Solution Usage** 1

Description
Programmed one touches (Scan to Email, FTP, SMB) do not hold, disappear when ever the power is turned off, or the power is recycled on the machine.

Solution
CAUSE: Possible defective PWB-F board.

SOLUTION: Remove and reseat all connectors on the PWB-F board, if this does not correct the problem, replace the PWB-F board (P/N 65FA-9030).

Solution ID TAUS0656768EN* **Solution Usage** 22

Description
What Konica Minolta print drivers will come bundled with Microsoft ® Windows Vista™ and what is the release schedule for Vista™-compatible drivers?

Solution
Please refer to the Windows Vista™ Hardware Compatibility List for Printers & Scanners and the attached PDFs.
For EFI legacy products that will not receive a Vista™-specific driver, refer to the following statement:
"The previous drivers (System 5/5e-8/8e) will not work on 64-bit Vista™. However, these drivers will work on the 32-bit version of Windows Vista™with minor issues."
Known issue : Borders and frames around icons and panes within the driver UI may not show up correctly.
Notes :
1. Ifa previous driver was Microsoft ® Windows XP WHQL certified, Microsoft ® also honors the digital signature (CAT file) on Windows Vista™.
2.To view a PDF, Adobe Reader ® must be installed. Adobe Reader ® can be downloaded for free from the Adobe ® web site at:
http://www.adobe.com/products/acrobat/readstep2.html

Solution ID TAUS0657485EN* **Solution Usage** 5

Description
Print jobs using Quark Xpress 7.01 or 7.02 will not print to any Fiery controller.

Solution
CAUSE: There is a compatibility issue with 7.01 and 7.02 when printing through any Fiery based Macintosh OS 10.4x print driver.

SOLUTION: EFI has released new drivers to correct this issue but only for the IC402 and the IC406.

IC402:DLBT0700428EN01
IC406:DLBT0700312EN02

Note 1: The latest drivers are available on the SSD Downlaod Selector Search Page.
Note 2: If your customer has a controller other than the IC402 or the IC406, then please establish a new ticket and reference this solution ID number. This will allow us to communicate the field impact of our provision.

Solution ID TAUS0700152EN* **Solution Usage** 1

Description
Unable to print to Tray 1 if Thick 3 is selected in the driver and at the tray.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: The paper select switch for Tray 1 has failed.

SOLUTION: Replace the paper select switch, PW Board S (p/n 111T-9170).

Solution ID TAUS0700453EN* **Solution Usage** 78

Description

NVRAM Troubleshooting Procedure used to identify NVRAM problems.

Solution

C250/C252/C300/C350/C351/C450

NVRAM trouble codes (C-D3xx codes) can occur at any time. Mostly these codes happen when updating firmware. A NVRAM Data Restore procedure was announced a few months ago to address these codes:

Stop, 0, 7, 1, 3, 9, *

What this procedure does is take a good image of the NVRAM off the MFP board (created when you performed the NVRAM Data Backup) and restore it to the NVRAM. There are approximately 30 registers that can be corrupt, so the above procedure may have to be done as much as 30 times.

WARNING : If a corrupt NVRAM is suspected, DO NOT perform the NVRAM Data Backup. This will take the corrupt NVRAM image and back it up to the MFP board. If this is done, and the NVRAM is replaced, the corrupt data that was just backed up will be transferred to the new NVRAM. If this is the case then the NVRAM and MFP board will have to be replaced as a set.

Known unrecoverable NVRAM symptoms:

1. Stuck on hour glass screen
2. Incorrect meters
3. When performing the NVRAM restore procedure the codes repeat themselves

Note : One thing that has been noticed is these machines seem to be highly susceptible to voltage sags and spikes. It is HIGHLY recommended to install a quality power line conditioner on these machines.

Known fixes for various codes:

C-D36E and C-E002 – Install Phase 3.01firmware (H5 or H6 depending on model).

If a corrupt NVRAM is suspected, please try performing a Data Clear. This can be found in the Tech Rep mode.

IMPORTANT : All programmed addresses will be cleared. Please backup the address data using PageScope Web Connect to backup the data before performing the Data Clear.

If NVRAM replacement is necessary please be aware that the meters may not be transferred and they might be reset to zero. This is unrecoverable and the correct meters cannot be input.

8020/CF2002/8031/CF3102

Codes C-3C00 through C-3C40 indicate a corrupt BRU

Codes C-3C50 through C-3C90 indicates a problem with the PWB-C board or the scanner to main body cable.

8050/CF5001/C500

The NVRAM for the C500 cannot be replaced in the field. The only way to correct a corrupt NVRAM is to send the OACB, NVRAM, and PRCB into Konica Minolta to be reset.

Known defective NVRAM symptoms:

1. Meters or default adjustment values are extremely high.
2. Adjustments do not hold after powering the machine OFF/ON.

Note : On the Black and White machines verify that the NVRAM is bad by swapping a good NVRAM from another machine in the same product family. This will save significant time and expense in getting back the machine in working condition.

Bizhub 200/250/350

Common symptoms when NVRAM replacement may be necessary:

1. Machine not going to ready state.
2. Not printing to a host name with DHCP.
3. Not scanning to E-mail.
4. On startup, abort code 0x0000999a .
5. Abort code 0x00f00b00 .
6. Not printing.
7. Machine rebooting every few minutes.
8. Screen freezing in KM logo.
9. Keep losing machine settings when power OFF.

Bizhub 420/500

Common symptoms when NVRAM replacement may be necessary:

Note : First try to flash the machine to the latest firmware before swapping the NVRAM because the firmware fixes many of the following symptoms:

1. Screen freeze in KM logo.
2. Fax unit locking up the copier or not recognized.
3. CE-084 error code.
4. CannotPING the copier.
5. C-D203 error code.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

6. Display resetting to Japanese.
7. Losing network settings after firmware upgrade.
8. C-E002 error code.
9. Scan to email or FTP.
10. Loss of adjustment data.
11. Total counter is reset.
12. Display TCR adjustment.
13. C284x error code.

Bizhub 600/750
Common symptoms when NVRAM replacement may be necessary:
1. Screen freeze in KM logo.
2. Cannot recognize DF.
3. Error code SC2203 .

7145/7255
Common symptoms when NVRAM replacement may be necessary:
1. Blank screen.
2. Loss of E-mail addresses.
3. Loss of settings.
4. Error code E56-01 .
IMPORTANT: All requests for NVRAMs must be approved by the SSD Hotline and a problem ticket generated. If a request is received without an established problem ticket number the request will be denied.
Notes:
1. Refer to the attached Bulletin Number 5783 for more detail and the BRU form.
2. To view a PDF, Adobe Reader® must be installed. Adobe Reader® can be downloaded for free from the Adobe® web site at: http://www.adobe.com/products/acrobat/readstep2.html

---

Solution ID TAUS0700679EN* **Solution Usage** 1

Description
Light image density on all four colors.

Solution
CAUSE: A failed Charge Neutralizing Relay (RY1) is causing a loss of the second transfer voltage.

SOLUTION: Replace the Charge Neutralizing Relay (RY1).
MODEL PART NUMBER
CF1501/CF2001/CF2002/CF3102 9341-2000-11
7915/7920/8020/8031 111T 8871 0
Note : The Charge Neutralizing Relay (RY1) is referred to as the DC Power Relay in the Parts Manual.

Solution ID TAUS0701453EN* **Solution Usage** 1

Description
Unable to access the printer from a web browser. Can print to andPING the machine.

Solution
CAUSE: TCP/IP conflict with another device on the network.

SOLUTION: Remove thenetwork cable from the printer andPING the same TCP/IP address again. If there is a Reply from the same TCP/IP address,work with the network administrator to identify the other network device with the same TCP/IP address as the printer.

Solution ID TAUS0701604EN* **Solution Usage** 2

Description
NVRAM/BRU replacement form.

Solution
The online NVRAM/BRU Replacement RA/Claim formis referencedin attached Bulletin Number 5783.
Notes :
1. AN SSD TICKET NUMBER MUST BE ASSIGNED IN ORDER TO PLACEA NVRAM/BRU ORDER ONLINE. All requests for NVRAMs must be approved by the SSD Hotline and a problem ticket generated. If a request is received without an established problem ticket number, the request will be denied.
2. To view a PDF, Adobe Reader® must be installed. Adobe Reader® can be downloaded for free from the Adobe® web site at: http://www.adobe.com/products/acrobat/readstep2.html

---

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0701778EN* **Solution Usage** 1

Description
Scan one touches can be created, but they do not appear after they are entered.

Solution
CAUSE: Early version (original)or corrupt firmware.

SOLUTION: Flash the machine to the latest version firmware.
Note : The latest version firmware or system software is available via the Konica Minolta Download Selector. Access the Selector from SSD Web Support (CS Expert Support) by clicking on 'Download MSDS, Drivers, Firmware and more'.

Solution ID TAUS0622705EN* **Solution Usage** 35

Description
Red colors appear orange.

Solution
CAUSE: Color balance requires adjustment.

SOLUTION: To adjust the color balance, perform the following:
Note: These Procedures are for an 8020/8031 in good working condition. Please perform any necessary cleaning or maintenance before applying these procedures.

Main Body Adjustments:
1. Run "ATDC toner supply".
2. Run "Image Stabilization Mode\Reset and Stabilize".
3. Run "Gradation Adjustment" until the "Max Density/Conv." and "Highlight/Conv." values are as close to "0" as possible.
Note: +/- teens is good, +/- 10 is better. Adjustment usually has to be run more than 3 times. Ignore the "Adj." values.
4. Set the "Image Adjust\Magenta, Max. Density" to +6, and the "Image Adjust\Magenta, Highlight" to -1.
5. Power the machine OFF/ON.
6. Test color accuracy with copies of your "Color Test Chart" and "Main Body Test Prints".

Fiery X3e PLUS Adjustments:
1. Open "ColorWise Pro Tools\Profile Manager".
2. Load the output profile (8031-8020 31C-M Graphic) and set as the "default".
   a. Click Browse, and select the folder location of the new profile, click OK.
   b. Highlight the new profile, and click the green arrow next to the "Output" window, click Done.
   c. Double Click the new profile in the "Profile Manager\Output" window.
   d. Put a check mark in the "Default" box, in the "Output Profile Settings" window.
   e. Select an unused name in the "Appear in Driver as ..." section.
   f. Put a check mark in the "Appear in Driver as ..." box.
   g. Click OK
3. Open "ColorWise Pro Tools\Color Setup".
4. Change to the "Default settings" (click the "Factory default" button).
5. Change the default settings to: "RGB Separation" = "Simulation", "CMYK Simulation Profile" = "Dic", and "CMYK Simulation Style" = "Quick".
6. Run Calibration using the "Best" method available (i.e.: Densitometer, Color Cal, or Auto Cal).
7. Test known samples of Pantones, CMYK, and RGB files for color accuracy.
Note: Customer's file type, and individual preference, may require refining these settings.

Solution ID TAUS0621543EN* **Solution Usage** 30

Description
C1204 error message at power up.

Solution
CAUSE: The 256MB memory upgrade (MU433) has not been installed.

SOLUTION: The engine requires 512MB of memory (256MB base memory and the (MU433) 256MB memory upgrade) to function properly. This is listed in the 8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Solution ID TAUS0622231EN* **Solution Usage** 13

Description
How to change the default settings.

Solution

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

To change the default settings, perform the following:
1. Make the desired settings in the regular copy displays.
2. Press the Utility key.
3. On the LCD select INPUT, then RESET MODE, and then SET-UP MODE.
4. Select INPUT and then ENTER twice followed by EXIT on the LCD to return to copier display.

Solution ID TAUS0620816EN* **Solution Usage** 12

Description
System Configurator, 8031.

Solution
8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Solution ID TAUS0620950EN* **Solution Usage** 11

Description
Specifications, 8031.

Solution
8020/8031 Specifications .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621656EN* **Solution Usage** 11

Description
C0012 after replacing the magenta imaging unit.

Solution
CAUSE: The developer in the imaging unit has shifted to one end during shipping or storage. Ensure that the imaging units are not tilted more than 45 degrees during servicing or storage.

SOLUTION: Remove the imaging unit and shake it from end to end to evenly distribute the developer. Place your finger over the opening to prevent spillage of the developer. Reinstall the unit and clear the trouble code with the following procedure:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621009EN* **Solution Usage** 10

Description
Important Memory Upgrade information.

Solution
Memory Upgrade, MU-433 (256MB) (Item #960833) must be installed in the main body at initial install for proper machine operation.
See 8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Solution ID TAUS0621655EN* **Solution Usage** 10

Description
C0010 after replacing the cyan imaging unit.

Solution
CAUSE: The developer in the imaging unit has shifted to one end during shipping or storage. Ensure that the imaging units are not tilted more than 45 degrees during servicing or storage.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: Remove the imaging unit and shake it from end to end to evenly distribute the developer. Reinstall the unit and clear the trouble code with the following procedure:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621384EN* **Solution Usage** 9

Description
C-12CC at power up.

Solution
CAUSE: The Hard Disk Drive (HDD)was installed but not formatted, or is corrupt.

SOLUTION: To format the hard drive, perform the following:
1. Enter the Tech. Rep. Mode by pressing Utility Key, Meter Count, Stop, 0, 0, Stop, 0, and 1.
2. Select [Machine Adjust].
3. Select [Memory/HardDisk Adjust].
4. Select [Hard Disc Format].
5. Select [Physical Format].
6. Press the Start key. The Start key will turn orange. Formatting will take approximately 9 - 15minutes (dependant on drive size) and the progress is displayed.
7. When '100 OK' is displayed, select OK.
8. Select [Fin. Time] and power OFF the machine.
9. Power ON the machine and repeat steps 1 through 4.
10. Select [Logical Format].
11. Press the Start key and wait for the display [100 OK].
12. Select OK.
13. Select [Fin. Time].
14. Power the machine OFF/ON.

Solution ID TAUS0621654EN* **Solution Usage** 8

Description
C0016 after replacing the black imaging unit.

Solution
CAUSE: The developer in the imaging unit has shifted to one end during shipping or storage. Ensure that the imaging units are not tilted more than 45 degrees during servicing or storage.

SOLUTION: Remove the imaging unit and shake it from end to end to evenly distribute the developer. Reinstall the unit and clear the trouble code with the following procedure:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622032EN* **Solution Usage** 8

Description
C10A5 code after flashing the firmware.

Solution
CAUSE: Incorrect firmware was used. The 8031 cannot use the 8020 firmware.

SOLUTION: Clear the code and flash the machine with the correct firmware. To clear a trouble code, perform the following:
1. With power ON, open the front door and locate the small (3mm diameter) hole in the lower right corner of the machine.
2. Insert a suitable object into the hole to actuate the reset switch.
3. The code should clear and a message to close the front door should appear.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0621712EN* **Solution Usage** 7

Description
Very small spots or marks on copies. Running halftone test patterns of each color set at 255, one or more of the colors will display small white dots.

Solution
CAUSE: The Gradation Adjustment needs to be performed.

SOLUTION: Perform the Gradation Adjustment .
Notes:
1. The above link contains more information other than just the Gradation Adjustment. Please read it entirely.
2. An Image Unit Adjustment jig (p/n U192-0285FOC) is available free of charge (FOC) for machines that experience the 'Starry Night' syndrome due to altitudes above one mile. See the Image Unit Adjustment Procedure for details. This is ONLY for machines that are located in high altitude areas that cannot be resolved by performing the Gradation Adjustment. Please fill out the Image Unit Adjusting Jigs FTR form . Please submit the complete FTR and samples to:
KMBS - IU Jigs
550 Marshall Phelps Rd
Windsor, CT 06095
Attn: Clinton Marquardt
3. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0628823EN* **Solution Usage** 7

Description
Paper specifications.

Solution
Tray 1: 250 sheets - plain paper (64-90 g/m2), thick paper 1 (91-150g/m2), thick paper 2 (151-209 g/m2), thick paper 3 (20lb - 140lb index (210-256 g/m2), labels, overhead transparencies.

Tray 2, Tray 3, and Tray 4: 250 sheets - plain paper (64-90 g/m2)

Manual Bypass Tray: 20lb bond - 140 index (64-256 g/m2).

Solution ID TAUS0605454EN* **Solution Usage** 5

Description
Lines from lead-to-trail that appear to be formed by small squares.

Solution
CAUSE: A failed transfer belt unit.

SOLUTION: Replace the transfer belt unit (p/n 65FA-4510).

Solution ID TAUS0623896EN* **Solution Usage** 5

Description
Copy Track no longer functions after the installation of a key counter device.

Solution
CAUSE: A key counter device was installed.

SOLUTION: This is normal operation. Installation of a key counter device makes Copy Track unnecessary. When the key counter device is activated in the security mode, Copy Track is turned off and the data is cleared.

Solution ID TAUS0624181EN* **Solution Usage** 5

Description
DF332, CLOSE SECTION PROPERLY message with the RADF open display at power up.

Solution
CAUSE: The DF332 is not properly positioned causing the magnet on the bottom, front of the RADF to not align with the switch under the top cover of the main body.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: Adjust the hinges on the DF332 for proper alignment.
Note: If the DF332 hinges are out of position, the original will be skewed. Adjust the hinges to achieve a maximum skew of 1mm.

Solution ID TAUS0627061EN* **Solution Usage** 5

Description
C3E02 after new IC202 is installed on a copier with firmware version A1 or later.

Solution
CAUSE: The current version of firmware does not recognize the IC202.

SOLUTION: Please load firmware version 98 to the copier and then install the new RAM pack. Power the copier ON and verify the code has reset. Afterwards, download the current version of firmware to the copier.

Solution ID TAUS0642800EN* **Solution Usage** 5

Description
FS231, how to perform the skew adjustment for folding.

Solution
The skew specification is 2 mm and must be measured at the center page.

URL http://techweb.konicabt.com/tpm/media/fS231foldingskew.pdf.

The only skew adjustment is to loosen the 2 screws on the folding guide and move the plate up or down on one side. The easiest way to find the guide is to insert a page into the FS231 and manually roll it through to the point where it folds. Please mark the screw positions before any adjustments

NOTE: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]

* Trademark ownership information
.

Solution ID TAUS0622942EN* **Solution Usage** 4

Description
What is a C09** code? The code cannot be found in the Service Manual.

Solution
C09** code(s) are related to the DB432. They are located on page T-2 in the DB432 Service Manual. .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623176EN* **Solution Usage** 4

Description
C1220 when copying only.

Solution
CAUSE: A bent pin on the scanner to main body wire harness.

SOLUTION: Repair or replace the wire harness (p/n 65FA-9250). Ensure that the wire harness cord clamps are installed to prevent flexing of the connectors. The wire harness should be removed before the machine is transported.

Solution ID TAUS0627136EN* **Solution Usage** 4

Description
Copies and prints have a density gradation front-to-rear with background running lead-to-trail on either the front or the rear.

Solution
CAUSE: The copier is not level causing the developer to build up in the units, either at the front or the rear of the machine.

SOLUTION: Level the copier.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0627833EN* **Solution Usage** 4

Description
DB432, C0990 at power up on a new set up.

Solution
CAUSE: The overcurrent detection circuit detects an overcurrent of the LCT lift-up motor.

SOLUTION: Ensure that all of the foam packing material has been removed from the LCT before powering on the machine.

Solution ID TAUS0627980EN* **Solution Usage** 4

Description
Machine displays a faulty MISFEED DETECTED exit jam message.

Solution
PROBABLE CAUSES:
1. Failed PWB I/O board (p/n 65EA-9010).
Reseat the connectors on PWB I/O. Replace the PWB I/O as needed.

2. Failed paper passage exit sensor (PC10) (p/n 111T85070).
Check the operation of the paper passage exit sensor (PC10) in the I/O Check Mode of the Tech. Rep. Mode. Replace as needed.

Solution ID TAUS0628563EN* **Solution Usage** 4

Description
C1265 error message on power up.

Solution
CAUSE: Memory Board Time Out. Incorrect compression or decompression of data on the Image Control Board (PWB-F)

SOLUTION: Reseat the two sticks of memory. The engine requires 512MB of memory (256MB base memory and the (MU433) 256MB memory upgrade) to function properly. This is listed in the 8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Solution ID TAUS0621038EN* **Solution Usage** 3

Description
How to clear a trouble code (C04xx, C05xx, C06xx, and C3FFF).

Solution
To clear a trouble code, perform the following:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622428EN* **Solution Usage** 3

Description
How to input the serial number.

Solution
To input the serial number, perform the following:
1. Press the Utility button.
2. Press [Meter Count].
3. Press Stop, 0, 0, Stop, 0, and 1.
4. Press [System Input].
5. Press [Serial # Input].
6. Select the serial number to be entered by pressing [Printer, IR, ADF, LCC, Sorter/FN, Duplex, or Vender].
7. Enter the serial number using the numeric key pad omitting the letters.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Example: For serial number 65EE12345 enter 6512345.
8. If a number is incorrectly entered, press the C key and then enter the number again.
9. Press [End] after all numbers have been input.
10. Press [Menu].
11. Press [Fin. Time].

Solution ID TAUS0622469EN* **Solution Usage** 3

Description
ORIGINAL LEFT ON GLASS message when original is placed in the DF332.

Solution
CAUSE: The optional Original Size Detection Sensor has been enabled.

SOLUTION: To disable the optional Original Size Detection Sensor, perform the following:
1. Press UTILITY, METER COUNT, STOP, 0, 0, STOP, 0, 1 to enter the TECH REP MODE.
2. On the display select SYSTEM INPUT followed by ORG. DETECT OPTION SENSOR.
3. Select UNSET followed by END and FIN.TIME to return to normal operations.

Solution ID TAUS0622535EN* **Solution Usage** 3

Description
Error code C1200 after installing the Fiery* X3e PLUS.

Solution
CAUSE: The incorrect controller was selected when installing the Fiery X3e PLUS.

SOLUTION: Set the Peripheral setting to Controller 2.
Perform the following steps:
1. Enter Service Mode (Utility, Meter Count, Stop, 0, 0, Stop, 0, 1)
2. System Input
3. Peripheral Setting
4. Controller 2 and Mode 1
5. Select End and Fin.Time to return to copier display.

Clear the trouble code with the following procedure:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0624113EN* **Solution Usage** 3

Description
Centering does not function when copying from the glass. Note: Centering is used to automatically print the image in the center of the paper if the image is smaller than the selected paper size.

Solution
CAUSE: This is a machine limitation because the machine can not detect all sizes from the glass.

SOLUTION: When an original is fed through the document feeder, the image is centered front-to-rear by the side guides of the RADF. The length of the original is then determined by the RADF so that the image can be centered lead-to-trail on the selected paper size. Therefore, centering can only function when the original is fed through the RADF.

Solution ID TAUS0628466EN* **Solution Usage** 3

Description
Intermittent Code C0096.

Solution
CAUSE: Malfunction of the Image Transfer Belt Pressure/Retraction (see page T-44 of the 8031 Service Manual).

SOLUTION: Check the following items:
1. Reseat the connectors on the PWB I/O board.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

2. Check the operation of PC26 and M11 in the I/O mode
3. Verify that the cam assembly on the transfer unit moves freely.
4. Inspect related gears for cracks.
5. If problem persists, replace M11 First Image Transfer Pressure/Retraction Motor (p/n 65FA80150).

Solution ID TAUS0630535EN* **Solution Usage** 3

Description
PLEASE CALL TECH. SERVICE. CODE: C3C30 at power up.

Solution
CAUSE: The incorrect date and time has been programmed.

SOLUTION: To input the correct date and time, perform the following:
1. With the machine displaying the failure code, press STOP, 1, 1, 4, 4, C (clear).
2. The Date/Time input mode will now be displayed.
3. Enter the Year, Month, Date, Hour and Minute in that order using the 10 key pad.
4. Press ENTRY.
5. Press END.
6. Open and close the front door to reset the failure code.

Note: When entering the month, day, hour or minute; enter a O first if the data is a single digit.

Solution ID TAUS0641889EN* **Solution Usage** 3

Description
Background on both copies and prints. Toner build up on the 2nd Transfer Roller.

Solution
CAUSE: Due to a loss of 2nd Transfer Roller cleaning bias.

SOLUTION: Replace arm (p/n 4004-4711-02)

SPECIAL NOTE: Solution provided by Dale Hawkins, District Service Manager - Graphics System Specialist, Western Region

Solution ID TAUS0622351EN* **Solution Usage** 2

Description
Mechanical counter information.

Solution
The top mechanical counter registers the total count. The bottom counter registers the black and white count.

Solution ID TAUS0622464EN* **Solution Usage** 2

Description
Can the machine be used as a printer without a scanner?

Solution
The scanner is needed because it has the operations panel. Konica does not support the printer installed without a scanner. For test purposes the printer will operate without the scanner.

Solution ID TAUS0623218EN* **Solution Usage** 2

Description
Print area deletion specifications.

Solution
There is a 5mm lead edge deletion and a 3mm deletion on the front, rear, and trail edge when copying. Refer to page 3-6 of the 8020/8031 Operator's Manual.

Solution ID TAUS0623274EN* **Solution Usage** 2

Description
Duplex does not function when printing.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: The memory upgrade was not installed at set up.

SOLUTION: Memory Upgrade, MU-433 (256MB) (Item #960833) must be installed in the main body at initial install for proper machine operation.
See 8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Solution ID TAUS0623750EN* **Solution Usage** 2

Description

Yellow background appears on print jobs and test prints, but not when copying from the glass.

Solution

CAUSE: A bent pin on the cable that connects the scanner to the main body.

SOLUTION: Carefully straighten the pin. Replace the cable (p/n 111T-9340) if it is damaged beyond repair.
Note: Do not over tighten the screws that secure the cable.

Solution ID TAUS0623766EN* **Solution Usage** 2

Description

C0F34 during copying or printing.

Solution

CAUSE: Abnormally low yellow toner density is detected by the ATDC sensor.

SOLUTION: Ensure that the toner addition system is operating. One possible cause is a broken or missing gear on the toner bottle.

Solution ID TAUS0623912EN* **Solution Usage** 2

Description

How to print from a Fiery* X3e PLUS without tracking counts with Copytrack turned ON.

Solution

To allow printing without tracking counts from all platforms on a Fiery* X3e PLUS, perform the following:
1. Enter setup on the X3e and select 'Server Setup'.
2. From the 'Server Setup' menu, select 'No Account Printing' and then select 'Enable'.
3. This will allow all print jobs to print without entering a user ID.

* Trademark ownership information

Solution ID TAUS0623920EN* **Solution Usage** 2

Description

How to print to a Fiery* X3e PLUS with Copytrack turned ON without having to enter the account number for every print job.

Solution

To print to a Fiery* X3e PLUS with Copytrack turned ON without having to enter the account number, perform the following:
1. Select START, SETTINGS, and PRINTERS on your workstation.
2. Right click on your printer driver and choose PROPERTIES.
3. On the GENERAL tab select PRINTING PREFERENCES.
4. On the FIERY PRINTING tab select USER IDENTIFICATION and enter the account number.
5. Check ACCOUNT CONTROL and click on OK twice to save.

* Trademark ownership information

Solution ID TAUS0624138EN* **Solution Usage** 2

Description

How to set the paper tray priority.

Solution

The paper tray priority can not be set on this machine. The tray priority is 2, 3, 4, 1.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Solution ID TAUS0624310EN* **Solution Usage** 2

Description
Site requirements, 8031.

Solution
Site Requirements 20 and 30 Ampere Machines . See also Konica Minolta Site Requirements Forms (FO-9 and FO-10) which provide the site requirements to which customers must conform before having any Konica Minolta 20 or 30 ampere models installed.
Note: To view the above PDFs, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0625997EN* **Solution Usage** 2

Description
Machine appears dead, display is blank, and fans are not turning.

Solution
CAUSE: Blown fuse on PU1 power supply (p/n 65FA-9280).

SOLUTION: Check and replace F1 or F2 on PU1 power supply.

Solution ID TAUS0626189EN* **Solution Usage** 2

Description
The flash card is not recognized when upgrading the system firmware.

Solution
CAUSE: The flash card was inserted in the incorrect board. The correct location is not the same as the models 7915/7920.

SOLUTION: The flash card should be inserted in slot on the PWB-F board located on the right side of the machine. There is a metal cover over the slot.
Refer to pages D-74 and D-75 of the 8020/8031 Technical Manual .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information .

Solution ID TAUS0626862EN* **Solution Usage** 2

Description
Paper jams feeding out of Tray 1. Paper feed out about 6 inches and then stops.

Solution
CAUSE: Paper size detection board (PWB-S) has failed, setting Tray 1 to OHP mode.

SOLUTION: Replace the paper size detection board (p/n 111T-9170).

Solution ID TAUS0626947EN* **Solution Usage** 2

Description
C-0000 at power up.

Solution
CAUSE: One of the three in-line fuses located above PU1 is open.

SOLUTION: Replace the fuse with one of the same specification. The specification is on the fuse holder.

Solution ID TAUS0627200EN* **Solution Usage** 2

Description
When copying or printing onto punched paper, the holes are on the wrong side of the paper. If the paper is loaded so that the holes are on the correct side for 2:2, they will be on the wrong side for 1:1. If the paper is loaded so that the holes are correct for 1:1, they will be incorrect for 2:2.

Solution
CAUSE: The machine prints the second side first.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: The paper specifications lists punched or perforated paper as not recommended. If punched paper is needed, a finisher with a punch should be used.

Solution ID TAUS0627793EN* **Solution Usage** 2

Description
Intermittent yellow bands from front-to-rear.

Solution
CAUSE: A failed PWB-PIC board.

SOLUTION: Replace the PWB-PIC (p/n 65EA-9020).

Solution ID TAUS0628033EN* **Solution Usage** 2

Description
C-0B** code is displayed at power up, but there are no C-0B** codes in the service manual.

Solution
CAUSE: C-0B** codes are finisher codes and can be found in the finisher service manual.

SOLUTION: See the finisher service manual for a listing of the codes.

Solution ID TAUS0629475EN* **Solution Usage** 2

Description
The Maintenance Call Mark (oil can) is displayed and can not be cleared by pressing the Trouble Reset Switch.

Solution
CAUSE: When a warning condition is detected, the Maintenance Call Mark is displayed. Touching it should display the corresponding warning code on the State Confirm screen. If this screen is displayed blank, a malfunction has occurred which my require initialization of the paper misfeed, malfunction, and erratic display system.

SOLUTION: Perform the following to initialize the system:
1. Turn OFF the power switch.
2. Access PWB-S1, the Tech. Rep. Setting Switches Board. It is located behind the panel to the right when the front door is opened.
3. Connect the 2 pins on PJ2 with a jumper.
4. Turn ON the power switch and after 5 seconds, remove the jumper.
5. The message INITIALIZE COMPLETED should be displayed.
6. Select [END].

Solution ID TAUS0630324EN* **Solution Usage** 2

Description
FS231, How many stapled sets can be stacked in the finisher?

Solution
Thirty corner stapled sets can be stacked. If the sets are saddle stapled, 20 sets 2 to 5 pages can be stacked or 10 sets 6 to 10 pages.

Solution ID TAUS0639098EN* **Solution Usage** 2

Description
Gradation Adjustment button is missing in the Admin Mode.

Solution
CAUSE: The Bias Voltage Choice soft switch is ON (selected).

SOLUTION: Switch OFF (OFF is default), deselect #16 soft switch in the STOP 5 of the Tech. Rep. Mode, and perform the following:
1. Enter Tech. Rep. Mode.
2. Hit the STOP button followed by the number 5 button.
3. Deselect the #16 soft switch on the control panel by touching it.
4. Hit END followed by FIN.TIME.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Solution ID TAUS0640184EN* **Solution Usage** 2

Description
NOW WARMING UP. READY TO SCAN message after the replacement of the CCD unit.

Solution
CAUSE: Scanner and lamp do not initialize because of the replacement of a PCB and or electrical components without unplugging the equipment.

SOLUTION: Unplug the equipment, wait 10 seconds, then power up the machine. If the scanner does not initialize, follow the procedure in the Service Manual to reload system firmware.

Solution ID TAUS0642567EN* **Solution Usage** 2

Description
How to clear a fuser error code (C0500, C0501, C0510, C0511, C0520, C0521).

Solution
To clear the fuser error code, perform the following after correcting the cause:
1. With power ON, open the front door and locate the small, rectangular hole below the imaging unit removal tool.
Note: It is not in the same location as the models 7915/7920.
2. Insert a suitable object into the hole to actuate the reset switch .
3. The code should clear and a message to close the front door should appear.
Note: To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0642696EN* **Solution Usage** 2

Description
How to program platen APS to select 8.5x11 with small size originals.

Solution
To program platen APS to select 8.5x11 with small size originals, perform the following:
1. Press the [Utility] key.
2. Touch the [User's Choice: 2] key.
3. Touch the 2nd tab and [Auto-select paper for small originals] key.
4. Touch the [On] key and the tray that will have the correct paper always in it.
5. Touch the [Enter] key followed by the [Exit] key twice to save and return to normal screen.

Solution ID TAUS0619640EN* **Solution Usage** 1

Description
COF36 and COF37 codes are incorrectly listed in the service manual.

Solution
CAUSE: These codes are incorrectly listed in the service manual.

SOLUTION: The correct information is shown below:
COF36 is an abnormally low toner density detected by the black (not cyan) ATDC sensor.
COF37 is an abnormally high toner density detected by the black (not cyan) ATDC sensor.

Solution ID TAUS0620960EN* **Solution Usage** 1

Description
User's Manuals, 8031.

Solution
8020/8031 User's Manual - Basic Operations .
8020/8031 User's Manual - Administrator Operations .
8020/8031 User's Manual - Advanced Operations .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0621430EN* **Solution Usage** 1

Description
How to enable two counts on the total counter for 11x17 paper.

Solution
To enable two counts on the total counter for 11x17 paper, perform the following:
1. Enter the Service mode by pressing Utility and then Meter Count
2. Press Stop, 0 twice, Stop , 0 and 1.
2. Enter the Security Mode by pressing Stop and then 9.
3. Press Counter Setting.
4. Select Mode 2.
5. Select A3/11x17.
8. Press End and Fin. Time to return to main screen.

Solution ID TAUS0621553EN* **Solution Usage** 1

Description
AD231 compatibility.

Solution
AD231 serial number 6112008 and higher are compatible with the models 8020, 8031, 7915, and 7920. If the serial number is below 6112008, the ADU can only be used with the models 7915 and 7920.

Solution ID TAUS0622035EN* **Solution Usage** 1

Description
How to disable Auto Shut Off.

Solution
To disable Auto Shut Off, perform the following:
1. Press Utility
2. Press Admin Mode
3. Enter the Administrator's Code (default is 0000)
4. Press Admin Set
5. Press Disable Shut Off Mode
6. Select YES
7. Press ENTER
8. Press EXIT twice
9. Press User's Choice 1
10. Press 2/2
11. Press Shut Off
12. Select NO
13. Press ENTER
14. Press EXIT twice.

Note: Engine firmware must be version 57 or higher.

Solution ID TAUS0622113EN* **Solution Usage** 1

Description
Upgrading system software using card reader utility.

Solution
See Tool Bulletin #71a for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622467EN* **Solution Usage** 1

Description
Fiery X3e PLUS, is there an operations panel available for the Fiery* so that it can be used as a printer without using the machine scanner?

Solution
There is no Fiery operations panel available. The machine scanner must be used.

* Trademark ownership information

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0622473EN* **Solution Usage** 1

Description
MATCHING PAPER SIZE IS NOT AVAILABLE message when the DF332 or platen cover is opened/closed.

Solution
CAUSE: The optional Original Size Detection Sensor has been enabled.

SOLUTION: To disable the optional Original Size Detection Sensor:
1. Press UTILITY, METER COUNT, STOP, 0, 0, STOP, 0, 1 to enter the TECH REP MODE.
2. On the display select SYSTEM INPUT followed by ORG. DETECT OPTION SENSOR.
3. Select UNSET followed by END and FIN.TIME to return to normal operations.

Solution ID TAUS0622530EN* **Solution Usage** 1

Description
C1203 at power up.

Solution
CAUSE: The Fiery* memory upgrade 128MB (PCUA 950471) was installed on the main body board instead of the Fiery.

SOLUTION: The engine requires 512MB of memory (256MB base memory and the (MU433) 256MB memory upgrade (PCUA 960833)) to function properly. This is listed in the 8020/8031 System Configurator .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622662EN* **Solution Usage** 1

Description
How to change the display language.

Solution
To change the display language, perform the following:
1. Press Utility
2. Press Admin Mode
3. Enter the Administrator's Code (default is 0000)
4. Press Admin Set
5. Press Language Selected
6. Select English, Spanish, French, or Japanese.
7. Press ENTER
8. Press EXIT three times.

Solution ID TAUS0622995EN* **Solution Usage** 1

Description
How to set the display panel to reset to default settings when using a key counter.

Solution
To set the display panel to reset to default settings when using a key counter, perform the following:
1. Press the UTILITY button followed by USER'S CHOICE: 1 on the display.
2. Select 2/2, AUTO CLEAR MODE, and YES.
3. Press ENTER and EXIT twice to return to the normal screen.

Solution ID TAUS0622997EN* **Solution Usage** 1

Description
P-5, P-28, or incorrect color image registration.

Solution
CAUSE: Follow the troubleshooting procedure on page T-31 of the 8020/8031 Service Manual . If the problem can not be resolved by following the service manual troubleshooting procedure, check the shutter that covers the two AIDC sensors (UN20 and UN21).
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: Ensure that the shutter is not stuck. Remove and clean the two AIDC sensors (p/n 65FA85010).

* Trademark ownership information

Solution ID TAUS0623013EN* **Solution Usage** 1

Description
Blacks are only light when printing. Blacks are normal when copying or in test print mode.

Solution
CAUSE: A failed printer control board (PWB-F).

SOLUTION: Replace PWB-F (p/n 65FA-9030).

Solution ID TAUS0623097EN* **Solution Usage** 1

Description
Can the total counter be disabled for test print mode to prevent customers being charged for test prints made by the technician?

Solution
The total counter can not be disabled for any mode.

Solution ID TAUS0623104EN* **Solution Usage** 1

Description
Copy table (DK134) information.

Solution
The copy table (DK134) is only needed when two 500 sheet paper feed units units (PF232) are used. It is not needed if the LCT (DB432) or the plain stand (DK133) is used. The DK134 provides the bottom wheels for the printer.

Solution ID TAUS0623366EN* **Solution Usage** 1

Description
Jamming in the horizontal conveyance section.

Solution
CAUSE: Horizontal conveyance unit from a 7920 or 7915 has been installed on the FS135.

SOLUTION: These conveyance units are not interchangeable. Install the correct horizontal conveyance unit for the 8031 FS135.

Solution ID TAUS0623459EN* **Solution Usage** 1

Description
DF332, ORIGINAL LEFT ON GLASS message and/or damaged originals.

Solution
CAUSE: The feeder transport section open/close sensor (ConveyS sensor) is not working correctly. feeder is not aligned correctly, sensor is defective or magnet is missing.

SOLUTION: To test the operation of the (ConveyS) sensor, perform the following:
1. Press UTILITY, METER COUNT, STOP, 0, 0, STOP, 0, 1 to enter the TECH REP MODE.
2. Press ADF Check
3. Press I/O Check
4. Open and close document feeder To Visually see if the ConveyS changes state. 1 = open, 0 = closed.
3. Perform the DF332 adjustment procedures according to the 8020/8031 Service Manual, pages D10 to D12 .

Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623612EN* **Solution Usage** 1

Description
Unable to print to the Fiery* X3e Plus. Print jobs leave the client but never print. Version 1.1 system code is installed on the controller.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: If an administrator password is on the Fiery X3e Plus, print jobs will not print with version 1.1 system code.

SOLUTION: This issue has been resolved with a software patch. The patch file name is 1-AK2R7.ps and is on the Konica FTP site . The file is posted as 13zhpt1ak2r7.exe. To install the patch, perform the following:
1. Download/Import the patch file "1-AK2R7.ps" with either Fiery Downloader or Command Workstation to the "Direct" queue.
2. You must wait at least 60 seconds after the patch file download/import before rebooting the system. This will ensure the patch file is completely processed.
3. The system must be rebooted twice for the patch to be effective. Please select "Shut Down" and then "Reboot System" on the Fiery LCD. If you are using CWS 4, please select Server" on the menu bar and select Reboot Server". When the Fiery has come to Idle", repeat the steps to reboot the system.
4. Please wait until the Fiery has come to idle after the second reboot to print out the configuration page.
5. Verify the Update Info section. It should contain the patch number "1-AK2R7".

Notes:
1. 1-AK2R Patch information.
2. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623706EN* **Solution Usage** 1

Description

How to disable automatic tray switching.

Solution

To disable Automatic Tray Switching (ATS), perform the following:
1. Press the utility key on the control panel.
2. Press the User's Choice: 2 key.
3. Select Specialty Paper.
4. Select the drawer that you want and Specialty.

Solution ID TAUS0623737EN* **Solution Usage** 1

Description

The image is skewed from all trays.

Solution

CAUSE: One of the alignment pins on the front of the transfer belt is broken causing the belt to sag where it meets the transfer roller.

SOLUTION: Replace the transfer belt unit (p/n 65FA-4510).

Solution ID TAUS0623763EN* **Solution Usage** 1

Description

C0F30 during copying or printing.

Solution

CAUSE: Abnormally low cyan toner density is detected by the ATDC sensor.

SOLUTION: Ensure that the toner addition system is operating. One possible cause is a broken or missing gear on the toner bottle.

Solution ID TAUS0623765EN* **Solution Usage** 1

Description

C0F32 during copying or printing.

Solution

CAUSE: Abnormally low magenta toner density is detected by the ATDC sensor.

SOLUTION: Ensure that the toner addition system is operating. One possible cause is a broken or missing gear on the toner bottle.

Solution ID TAUS0624025EN* **Solution Usage** 1

Description

The LCD is blank, but the Start button is lit and the optics initialize.

Solution

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

CAUSE: The PWB-IC (scanner motor drive board) has failed.

SOLUTION: Replace the PWB-IC (p/n 65FA-9080).

Solution ID TAUS0624083EN* **Solution Usage** 1

Description
Previous copy jobs are produced again before a new job or combined into the next copy job.

Solution
CAUSE: A failed PWB-IO.

SOLUTION: Replace the PWB-IO (p/n 65EA-9010).

Solution ID TAUS0624140EN* **Solution Usage** 1

Description
How to eliminate a tray from auto tray switching.

Solution
To eliminate a tray from auto tray switching, perform the following:
1. Press the Utility button.
2. Select [User's Choice 2].
3. Select [Speciality Paper].
4. Select [Speciality] for the desired tray.
5. Select [Enter] and then select [Exit] several times to return to the basic screen.

Note: Specialty paper for Tray 1 is selected using the dial to the right of the tray.

Solution ID TAUS0624190EN* **Solution Usage** 1

Description
What level of format are the scanned TIF files?

Solution
Scanned TIF files are in TIFF* 6.0 format . In order to view a scanned TIF file you must use an application that supports this format.
Notes:
1. To view a PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]
2. A good TIFF viewer is a freeware program called IrfanView. IrfanView is probably the most popular and feature packed free image viewer for Windows. IrfanView has been around for many years. Some features of IrfanView: Preview option, Drag & Drop support, fast directory view (fast moving through directory), slideshow, batch conversion, print option, change the color depth, scan support, cut/crop and many many more. Supported file formats: JPG/JPEG, GIF, BMP, DIB, RLE, PCX, PNG, TIF/TIFF, TGA, RAS/SUN, ICO, AVI, WAV, MID, RMI, WMF, EMF, PBM, PGM, PPM, IFF/LBM, PSD, CPT, MPG/MPEG, MOV, and Photo-CD (Overview Photo-CD support), as well as Flash/Shockwave format.
IrfanView can be downloaded for free from the IrfanView Web site at: [[http://www.irfanview.com/index.htm| URL http://www.irfanview.com/index.htm]]

* Trademark ownership information

Solution ID TAUS0624196EN* **Solution Usage** 1

Description
SCANNER CAN NOT BE USED NOW message displayed after pressing the SCAN button.

Solution
CAUSE: Incorrect setting of the controller or peripheral mode.

SOLUTION: Change the Peripheral mode of the controller to CONTROLER 2, MODE 1. To do this perform the following:
1. Access the Tech rep mode (press the [UTILITY] button and select [meter count], press Stop, 0, 0, Stop, 0, and 1).
2. Select System Input.
3. Select Peripheral Setting
4. Select Controller 2, Mode 1.
5. Press END.
6. Press FIN. TIME to return to the main copy screen.

Solution ID TAUS0624610EN* **Solution Usage** 1

Description
JOB HAS BEEN DONE IMPROPERLY, CHECK THE RECORD message on the operation control panel when printing to the Fiery* X3e with Copytrack

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

turned ON.

Solution

CAUSE: Account information is missing or incorrect in the driver.

SOLUTION: Input and verify the account number and code to print with Copytrack turned ON. To input the correct information perform the following:
1. Select START, SETTINGS, and PRINTERS on your workstation.
2. Right click on your printer driver and choose PROPERTIES.
3. On the GENERAL tab select PRINTING PREFERENCES.
4. On the FIERY PRINTING tab select USER IDENTIFICATION and enter the account number and password.
5. Check ACCOUNT CONTROL and click on OK twice to save.

* Trademark ownership information

Solution ID TAUS0624760EN* **Solution Usage** 1

Description

How to input a negative number in the tech. rep. mode.

Solution

To input a negative number while in the tech. rep. mode, press the Access key.

Solution ID TAUS0624788EN* **Solution Usage** 1

Description

How to disable Low Power mode.

Solution

Low Power mode cannot be disabled, but can be set to activate between 10 to 240 minutes of inactivity. To change the Low Power setting, perform the following:
1. Press the Utility key.
2. Select User's Choice 1
3. Select 2/2.
4. Select Low Power.
5. Press the Clear QTY key.
6. Enter a value from 10 to 240.
7. Press Enter and then Exit twice.

Solution ID TAUS0625906EN* **Solution Usage** 1

Description

C0501 error message after warm up.

Solution

CAUSE: Open fuse on PU1.

SOLUTION: Replace fuse F3 (250V@15A) on the power supply PU1 (p/n 65FA-9280).

Solution ID TAUS0625908EN* **Solution Usage** 1

Description

The display shows 'PLACE ORIGINAL ON GLASS' when an original is placed in the ADF. Also when selecting the zoom option, the display shows 'THIS MODE IS UNAVAILABLE WITH MULTI PAGE ENLARGEMENT' and cannot clear.

Solution

CAUSE: Multi-page Enlargement or Image Adjust are turned ON and set as the default settings.

SOLUTION: Change the default settings to turn OFF Image Adjust or Multi-page Enlargement. To change the default settings, perform the following:
1. Make the desired settings in the regular copy displays.
2. Press the Utility key.
3. On the LCD select INPUT, then RESET MODE, and then SET-UP MODE.
4. Select INPUT and then ENTER twice followed by EXIT on the LCD to return to copier display.

Solution ID TAUS0626005EN* **Solution Usage** 1

Description

C099X when WARMING UP.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: A loose connector on the drawer base unit DB432 (LCT).

SOLUTION: Reseat all connectors on the LCT control board.

Solution ID TAUS0626196EN* **Solution Usage** 1

Description

When the engine enters Low Power mode the LCD will go blank, the Power Saver light comes ON for one second and then turns back OFF. The engine LCD lights back up and the machine begins to warm-up again.

Solution

CAUSE: The PWB-IO has failed.

SOLUTION: This can easily be tested by setting the Low Power mode to 10 minutes and observe the machine operation. If this is occurring, replace the PWB-IO (65EA-9010).

Solution ID TAUS0626250EN* **Solution Usage** 1

Description

The machine reboots when automatically going into Low Power mode. When manually pressing the Power Saver button, the machine goes into Low Power mode normally.

Solution

CAUSE: Failed PWB-F board (p/n 65FA-9031).

SOLUTION: Replace the PWB-F board.

Solution ID TAUS0626331EN* **Solution Usage** 1

Description

Pages from previous jobs are printed in the next job as either full or partial pages with remaining portion of the page comprised of the correct image.

Solution

CAUSE: A failed image control board (PWB-F).

SOLUTION: Replace the PWB-F (p/n 65FA-9030).

Solution ID TAUS0626379EN* **Solution Usage** 1

Description

How to lock a job and then print it from the printer control panel.

Solution

To lock a job and then print it, perform the following:
1. From the Properties tab of the print driver, select User Identification.
2. Select Lock Job.
3. Enter a four digit passcode.
4. Once the print job has reached the printer, select [Job Control].
5. Select the job from the job log.
6. Select [Unlock Job].
7. Enter the four digit passcode. The job will print and then be removed from the job log.

Solution ID TAUS0626647EN* **Solution Usage** 1

Description

FS231, the paper stops at the entrance of the finisher and displays a jam.

Solution

CAUSE: An incorrect horizontal transport unit is installed. The horizontal transport is from a 7915/7920 finisher.

SOLUTION: Ensure that the correct horizontal transport unit is used.

Solution ID TAUS0626781EN* **Solution Usage** 1

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Description
AD231, paper specification.

Solution
The paper specification for the AD231 is 17 to 24lb. (64 to 90gm.).

Solution ID TAUS0626796EN* **Solution Usage** 1

Description
How to scan documents into the copier and keep them in copier memory for reprinting many times.

Solution
Once a document is scanned to copier memory (copier HDD) and reprinted, the scanned document is deleted automatically. This is normal operation.

Solution ID TAUS0626937EN* **Solution Usage** 1

Description
C-0014 at power up.

Solution
CAUSE: One of the three in-line fuses located above PU1 is open

SOLUTION: Replace the fuse with one of the same specification. The specification is on the fuse holder.

Solution ID TAUS0627318EN* **Solution Usage** 1

Description
When copying thick paper, three lines about 5mm wide appear in the lead-to-trail direction.

Solution
CAUSE: The lines will appear as darker areas on the page without distinct edges.

SOLUTION: This problem has been corrected with machine firmware version 0a8p.
Note: The latest version software/firmware is available on the Konica Minolta FTP site .

Solution ID TAUS0628556EN* **Solution Usage** 1

Description
C0F** intermittently during copying or printing.

Solution
CAUSE: Abnormality in the toner density is detected by the ATDC sensor.

SOLUTION: Along with the diagnostics in the service manual, check the following:
1. Verify that the Image Unit is turning.
2. Verify that in the Tec.Rep.Mode, under Level History 1, for the target level of toner (normal average is between 6% to 8%).
3. Clean the ATDC sensor.
4. The CMY ATDC sensors can be swapped for diagnostic purposes.
5. Check and reseat the connectors on the back of the LED Unit Assembly.

Solution ID TAUS0628687EN* **Solution Usage** 1

Description
Toner compatibility with the C350.

Solution
The toner for the 8020 and 8031 can not be used in the C350. The C350 toner can not be used in the 8020 or 8031. The toner cartridges will not fit into the incorrect model.

Solution ID TAUS0628783EN* **Solution Usage** 1

Description
A misfeed is indicated in the paper passage portion of the machine.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: One of the four paper passage detect sensors is either actuated by paper, dirty, or it has failed.

SOLUTION: Use the diagnostic mode to check the four sensors. To check the sensors, perform the following:
1. Enter the Tech. Rep. Mode and select [State Confirm].
2. Select [I/O Check].
3. From the [Sensors 1] screen check the state of the four paper passage sensors. The idle state should be 0.

Solution ID TAUS0628788EN* **Solution Usage** 1

Description

Which supplies are not compatible between the 8020/8031 (legacy Konica models) and the CF2002/CF3102 (Legacy minolta models)?

Solution

The image units and toner cartridges are keyed differently and are not compatible between legacy Konica and Minolta models.

Solution ID TAUS0628803EN* **Solution Usage** 1

Description

What is the part number of the black and white counter?

Solution

Black and white counter (p/n 25TU70120).

Solution ID TAUS0629731EN* **Solution Usage** 1

Description

Can Copy Track be turned OFF without losing the passcodes and account information?

Solution

Copy Track can not be turned OFF without deleting the passcode and account information.

Solution ID TAUS0629896EN* **Solution Usage** 1

Description

T-shirt transfer capability.

Solution

T-shirt transfers are not recommended. T-shirt transfers have been tested and found to cause damage to the transfer and fuser sections of the machine.

Solution ID TAUS0630214EN* **Solution Usage** 1

Description

How to remove the right side door.

Solution

To remove the right side door, perform the following:
1. Remove the cover from the top paper drawer paper type selector.
2. Remove the paper type board.
3. Remove the pivot pin assembly.

Solution ID TAUS0638815EN* **Solution Usage** 1

Description

The machine locks up with Konica on the display at power up.

Solution

CAUSE: A pin is bent on the cable between the scanner and main body.

SOLUTION: Inspect the cable pins and the connectors on the scanner and main body. Install strain reliefs on the cable ends as specified in the set up instructions.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0639549EN* **Solution Usage** 1

Description
Part number for the transfer belt unit.

Solution
Transfer belt unit (p/n 65FA-4510).

Solution ID TAUS0639552EN* **Solution Usage** 1

Description
Part number for the fusing unit.

Solution
Fusing unit (p/n 65FE-5300).

Solution ID TAUS0643858EN* **Solution Usage** 1

Description
Unable to perform gradation. After the test pattern prints, the start button stays amber.

Solution
CAUSE: The RADF feed tray has paper in it or the RADF empty sensor has failed.

SOLUTION: Either remove the paper from the feed tray or check the operation of the empty sensor (p/n 14AA85010) and the actuator (p/n 13YH40380).

Solution ID TAUS0644342EN* **Solution Usage** 1

Description
When performing gradation the start button stays amber and the test chart can not be printed with 11 X 17 paper in the machine.

Solution
CAUSE: The tray that has the 11 X 17 paper is set to a special paper.

SOLUTION: Either place the paper in a tray that is not set to special paper or set the tray to normal paper. To change the tray to normal paper perform the following:

1. If it is tray 1 set the dial to normal paper.
2. If the tray is 2-4 press the Utility Key.
3. Select [User's Choice 2] and the 1 of 2 tab.
4. Select [Specialty Paper].
5. Select the desired tray and then select normal and exit the screens.

Solution ID TAUS0646166EN* **Solution Usage** 1

Description
FS231, center fold is off center intermittently.

Solution
CAUSE: One way gears and pulleys that drive the folding unit and paper transport are slipping.

SOLUTION: Replace the one way gears and pulleys (p/n 2 - 13YM77230, 1 - 13YM78020, 1 - 13YM78100).

Solution ID TAUS0648130EN* **Solution Usage** 1

Description
C-10A5 after installing a PWB-PIC.

Solution
CAUSE: An 8020 PWB-PIC was used.

SOLUTION: Ensure that the correct PWB-PIC (p/n 65EA-9020) is used.

Solution ID TAUS0648424EN* **Solution Usage** 1

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Description
All copies and prints are black consisting of the three colors and black.

Solution
CAUSE: A failed HV1.

SOLUTION: Replace HV1 (p/n 65FA-9310).

Solution ID TAUS0649374EN* **Solution Usage** 1

Description
Imaging unit life expectancy.

Solution
The imaging unit life is based on the cumulative PC drum rotation time and the cumulative PC drum rotation time converted from the developing roller rotation time being compared. When the numerical value of whichever comes first is detected, the unit has reached its life.

CMY imaging units life = 3479M
BK imaging unit life = 5411M

Solution ID TAUS0649413EN* **Solution Usage** 1

Description
How to delete a USER BOX via the web Browser?

Solution
To delete the a User Box via the web browser perform the following;

1. Within the web browser enter the Administrator Mode.
2. In the User Box Delete, enter the Box number to be deleted.
3. Select Delete, and press [OK] twice to return to the User Box Delete screen.

Solution ID TAUS0650884EN* **Solution Usage** 1

Description
P-6, P-7, P-8, P-9 during image stabilization at power up.

Solution
CAUSE: There is a problem with the quality of the color alignment test pattern produced on the belt or with the AIDC sensors (UN20 and UN21) .

SOLUTION: Run halftone test prints of all four colors to determine if there is a problem with image production. Clean the AIDC sensors. Ensure that the shutter is opening to expose the AIDC sensors.

Solution ID TAUS0651562EN* **Solution Usage** 1

Description
Microsoft®-certified printer drivers - PCL, PostScript, PostScript (P)and PostScript (V).

Solution
The Konica Minolta Microsoft®-certified printer driverscan bedownloaded fromthe Konica Minolta Download Selector. Access the Selector from the the KMBS public site (http://www.kmbs.konicaminolta.us) Support & Drivers tab or from SSD Web Support (CS Expert Support) by clicking on 'Download MSDS, Drivers, Firmware and more'.
These drivers will be shown as a WHQL (W indows H ardware Q uality L abs)Download.
Access the Download Selector and type WHQL in [Find downloads:],then click on Search->.

Solution ID TAUS0652414EN* **Solution Usage** 1

Description
How to print the meter count list.

Solution
To print the meter count list, perform the following:
1. Press the UTILITY key.
2. Select COUNTER LIST on the LCD.
3. Select PRINT and follow the instruction on the LCD.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Solution ID TAUS0653642EN* **Solution Usage** 1

Description
How to stop the total counter from counting twice for 8.5x14, but have it count twice for 11x17.

Solution
To enable two counts on the total counter for 11x17 paper, but one count for 8.5x14 perform the following:
1. Enter the Service mode by pressing Utility and then Meter Count
2. Press Stop, 0 twice, Stop , 0 and 1.
3. Enter the Security Mode by pressing Stop and then 9.
4. Press Counter Setting.
5. Select Mode 2.
6. Select A3/11x17.
7. Press End and Fin. Time to return to main screen.

Solution ID TAUS0620930EN* **Solution Usage** 0

Description
Introduction InfoSource Bulletin, 8031.

Solution
8020/8031 Introduction InfoSource Bulletin .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0620954EN* **Solution Usage** 0

Description
Specifications, Fiery* X3e PLUS.

Solution
Fiery X3e PLUS Specifications .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0620963EN* **Solution Usage** 0

Description
User's Manual, IP711.

Solution
IP711 User's Manual .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0620966EN* **Solution Usage** 0

Description
Installation Guide, IP711.

Solution
IP711 Installation Guide .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621283EN* **Solution Usage** 0

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Description
CBT (Computer Based Training) is now available for the 8020/8031.

Solution
Computer based service training is now available for the 8020/8031. See Media Bulletin #99 for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621333EN* **Solution Usage** 0

Description
Bluetooth* wireless printing available.

Solution
Konica Minolta recommends ANYCOM Bluetooth Products. Bluetooth wireless printing users have the ability to print high quality images from laptops, tablets, PDAs or desktop PCs without the need for line-of-sight from up to 30-100 feet away.
A Bluetooth [[PC Card|URL http://techweb.konicabt.com/tpm/media/AnyCom_PC_Card.pdf]] or [[USB adapter|URL http://techweb.konicabt.com/tpm/media/AnyCom_USB_adapt.pdf]] is installed as the transmitting device on the laptop, tablet, PDA or desktop PC and a [[Printer Module|URL http://techweb.konicabt.com/tpm/media/AnyCom_Printer_adapt.pdf]] (receiver) is installed on the parallel port of the print device. Using standard printer drivers, print jobs may be sent directly to the printer from these devices.
Bluetooth is the ideal solution for mobile professionals or the business traveler, allowing them to print to virtually any printer with a parallel port. Bluetooth can also be a huge convenience for print-for-pay customers when time is of the essence. Vendors providing print-for-pay services can equip a printer with the printer module and either loan the
USB or PC Card adapter to the customer, or allow them to purchase the adapters. This eliminates the inconvenience of having to save to floppy disk or CD-R, the potential for
viruses and associated cost when using rental PCs, and the need to wait in line during peak periods to use these services. It also eliminates formatting problems that can be
encountered when using different versions of word processing and spreadsheet programs.
Notes:
1. Bluetooth print devices use a standard Centronics* interface. Certain external print controllers utilize a DB25 interface. A DB25-to-Centronics adapter is required for Bluetooth printing on these devices and must be purchased from a third- party supplier.
2. To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621361EN* **Solution Usage** 0

Description
Caterpillar-like image failure 10mm wide at 1.8mm intervals.

Solution
Contact NSSG Support for suggested resolutions

[[Link for internal use only| RUN v:\PDFfiles\AcroRd32.exe v:\PDFfiles\internal_link003.pdf]]

Solution ID TAUS0621362EN* **Solution Usage** 0

Description
The ENLARGE DISPLAY button on the operation panel does not work.

Solution
CAUSE: This was a programming bug in both the engine firmware.

SOLUTION: Upgrade the engine firmware to version 98 or higher. This is available as a download from the Konica FTP site .

* Trademark ownership information

Solution ID TAUS0621381EN* **Solution Usage** 0

Description
Abolishment of mylar and change of guide in paper exit area.

Solution
To improve manufacturing ability, two (2) mylar films have been abolished and a change has been made to a guide in the paper exit unit.
Serial Number cut in:

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8020: 65EE00128 and above
8031: 65FE00128 and above.

Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0621616EN* **Solution Usage** 0

Description
Peripheral and Accessory Reference List.

Solution
See Technical Operations Bulletin #A2 D3 (Peripheral and Accessory Reference List) for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622034EN* **Solution Usage** 0

Description
Machine pauses in the middle of a copy/print job and displays PLEASE WAIT MACHINE WARMING-UP.

Solution
CAUSE: This is normal operation of the machine.

SOLUTION: This will occur more often with thicker paper.

Solution ID TAUS0622059EN* **Solution Usage** 0

Description
Unable to select any printer specific functions such as duplexing or finishing from Adobe* PageMaker*.

Solution
CAUSE: If the PostScript* driver is loaded under Microsoft* Windows, PageMaker will not print correctly if the PPD (PostScript Printer Description) is not installed correctly within PageMaker. Although PageMaker is a Windows (and Macintosh*) program, it does not use a PostScript Windows driver in the typical manner. The PPD must be installed manually on a Windows PC, much the same as it is loaded manually into the System\Extensions\Printer Descriptions folder on a Macintosh.

SOLUTION: With PageMaker 6.0 and 6.5, the PPD file provided on the Konica disk must be manually copied from the disk (using Explorer, File manager, etc.) to the Pm6\Rsrc\Usenglsh\Ppd4 directory. Before copying the file, make sure that PageMaker is not open. For a Network installation, the Path is different. The program looks for the PPD in Pm6\Pm6user\Ppd4.
Without proper installation, PageMaker may use some other PPD or a generic default, called General. After copying the PPD to the PPD4 directory, start PageMaker. The (Driver Name) PPD should show up in the PPD selection of the print dialog box. A PCL* Windows printer driver will have its capabilities under a Setup button. Because the PostScript PPD is being installed, the printer's special capabilities are found by clicking on the Features button.
Notes:
1. See the PDF document PPD Installation For Adobe Pagemaker .
2. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0622402EN* **Solution Usage** 0

Description
The shape of the IU insertion sleeve and the handle for releasing IU planet coupling have been changed.

Solution
CAUSE: To prevent the IU cover and the handle that is for releasing the IU planet coupling from interfering with each other when replacing the IU, the shape of the handle and IU insertion sleeve have been changed.

SOLUTION: See attached link for details.

Solution ID TAUS0622923EN* **Solution Usage** 0

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Description
How to add toner, 8031.

Solution
To add toner refer to the 8020/8031 Administrator Operations User's Manual, pages 6-2 to 6-6 .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623212EN* **Solution Usage** 0

Description
C-1220 when printing only.

Solution
CAUSE: A connection failure between PWB-F and PWB-C.

SOLUTION: Beginning with PWB-F, reseat the connectors of PWB-F. If the code still occurs, reseat the PWB-C connectors.

Solution ID TAUS0623402EN* **Solution Usage** 0

Description
Misfeed detected. Remove misfeed at right side cover. Unable to clear even with trouble reset.

Solution
CAUSE: Duplex paper passage switch #1 is dislodged.

SOLUTION: Check in I/O for duplex paper passage sensor #1 for activation. Check to see if the spring on the sensor flag is dislodged or the flag is stuck down.

Solution ID TAUS0623701EN* **Solution Usage** 0

Description
AD231, countermeasure to prevent the lock lever of the vertical conveyance door from becoming damaged..

Solution
To disable opening of the paper exit cover while the vertical conveyance door is closed, a rib has been added on the guide (p/n 65FA37011) on the side of the AD231. .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623796EN* **Solution Usage** 0

Description
Introduction of the Fiery* S300 Print Controller for the 8031 Color Imaging System

Solution
See Info Source Bulletin #70-03 for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623851EN* **Solution Usage** 0

Description
Uneven image density.

Solution
CAUSE: Control program update now available to correct this malfunction.

SOLUTION: Upgrade control program to A1 or later.
Notes:

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

1. The latest firmware is available at [[http://www.konicabt.com/konicode/PubBrowser/eproms| URL http://www.konicabt.com/konicode/PubBrowser/eproms]].
2. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0623950EN* **Solution Usage** 0

Description
SC45-07, SC45-08, or SC45-09 while copying or printing.

Solution
CAUSE: When one of the laser correction motors was turned on (Y=M7, M=M8 or C=M9) the corresponding HP sensor for that laser (Y=PS5, M=PS6, and C=PS7) was not activated (OFF).

SOLUTION: To determine which laser unit is causing the error, perform one of the following:
1. Swap the laser unit with another laser to see if the code changes.
2. Check the transfer belt for the corresponding missing color. Replace the defective laser unit.
3. Disable Color Registration Correction (25 mode, DIPSW25, Bit 3 and 4) and then run a color test chart to determine which color laser is defective. Remember to enable these dipswitches after testing.

Replace the defective laser unit as needed.

Solution ID TAUS0623961EN* **Solution Usage** 0

Description
"Job has been done improperly, check the record" message on the operation control panel when printing, with Copy Track turned on and using an IP-711 controller.

Solution
CAUSE: With Copy Track enabled there is no Access number assigned in the driver or the Access number box has not been check off. (Enabled).

SOLUTION: With Copy Track enabled on the copier, check the IP-711 driver to ensure there is an Access number and it is enabled, (checked off). Perform the following steps.
1. Right click on the driver and select Properties.
2. Click on Printing Preference.
3. Select the Job Management tab.
4. Check off the Access Code box (enable It.) and put in the corresponding Acess Number which was assigned when set up Copy Track on the copier. Example, 001,002,003, etc.

Solution ID TAUS0624381EN* **Solution Usage** 0

Description
Fiery* X3e PLUS drops off of the network intermittently. This only occurs when an administrators password is configured on the Fiery.

Solution
CAUSE: This is a known issue if using Windows printing.

SOLUTION: There is a patch on the Konica FTP site "13zhpt1ak2r7.exe" that resolves this issue.

* Trademark ownership information

Solution ID TAUS0624462EN* **Solution Usage** 0

Description
Release of 8020/8031 Control Program Revision A8.

Solution
8020/8031 Control Program Revision A8 .
Notes:
1. The latest firmware is available at [[http://www.konicabt.com/konicode/PubBrowser/eproms| URL http://www.konicabt.com/konicode/PubBrowser/eproms]].
2. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

8031

Solution ID TAUS0624618EN* **Solution Usage** 0

Description
Does the 8031 support duplex copying or printing with glossy mode enabled?

Solution
The 8031 does not support duplex copying or printing with glossy mode enabled. See the 8031 Function Combination Table .
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0624756EN* **Solution Usage** 0

Description
Unable to print multiple sets with certain finishing functions (Staple and Fold).

Solution
CAUSE: Electronic sort is enabled in the driver.

SOLUTION: To turn OFF electronic sort, perform the following:
1. Click on the Start menu.
2. Go to Settings and click on Printers.
3. Right click on the Fiery* X3e driver.
4. Click on Properties.
5. Click on Printing Preferences.
6. Click on Finishing.
7. Select Sorter Mode Off.
8. Click on the Apply button.

* Trademark ownership information

Solution ID TAUS0624797EN* **Solution Usage** 0

Description
Latest firmware (EPROM) level, 8031.

Solution
8031 level A8 firmware enhancement list in Adobe* Acrobat* format.
8031 level A1 firmware enhancement list in Adobe* Acrobat* format.

Note: To view the PDF, Acrobat Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0625768EN* **Solution Usage** 0

Description
Microsoft* Windows XP security features of the Fiery* S300 controller.

Solution
The EFI Fiery Security White Paper provides a general overview of the Fiery Network Controller so that end users may research beneficial security features and potential vulnerabilities that may be encountered.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0625775EN* **Solution Usage** 0

Description
Microsoft* Windows NT security features of the Fiery* Z5 controller.

Solution
EFI Fiery Security White Paper
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

* Trademark ownership information

Solution ID TAUS0625999EN* **Solution Usage** 0

Description
C0501 error message after warming up.

Solution
CAUSE: Blown fuse on the PU1 power supply board (p/n 65FA-9280).

SOLUTION: Replace fuse F3 (250V@15A) on PU1 power supply.

Solution ID TAUS0626704EN* **Solution Usage** 0

Description
Paper jam indication when feeding from the manual feed tray.

Solution
CAUSE: The Paper Type setting for the manual feed tray is set to OHP.

SOLUTION: To set the Paper Type setting for the manual feed tray to Plain, perform the following:
1. Select Paper.
2. Select Bypass.
3. Select Paper Type.
4. Select Plain and then Enter.

Solution ID TAUS0626778EN* **Solution Usage** 0

Description
What Fiery* drivers are supported for use on a Microsoft* Windows 2003 server?

Solution
EFI* supports, in a Windows 2003 server environment, all PostScript drivers that are supported to run on Windows XP. Drivers that are not specific to Windows XP are not supported for installation on a Windows 2003 server.
Notes:
1. PCL* drivers built in or prior to June 2003 are not supported for installation or use on Windows 2003 server.
2. Though a driver may be supported, there may be limitations with its use in this environment, as specified by EFI.

Solution ID TAUS0626819EN* **Solution Usage** 0

Description
APS from the glass always selects 11x14 paper.

Solution
CAUSE: European country code is programmed.

SOLUTION: To change the country code to USA, perform the following:
1. Enter the Tech Rep Mode (Press Utility, Meter count, Stop, 0, 0, Stop, 0, 1).
2. Select System Input.
3. Select Marketing Area.
4. Set T for the USA/Canada.

Solution ID TAUS0627571EN* **Solution Usage** 0

Description
MISFEED DETECTED message. Remove misfeed at 0, when using the DF332 document feeder. Showing a jam in the left hand side of the Paper Take Up section.

Solution
CAUSE: Stuck actuator flag or bad Paper Empty Sensor PC4 (p/n 14AA85010), on the DF332.

SOLUTION: Check the operation of the Paper Empty Sensor PC4 in the Tech Rep Mode, ADF Sensor check. Replace as necessary.

Solution ID TAUS0627573EN* **Solution Usage** 0

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Description
ORIGINAL LEFT ON GLASS message, when copying originals using the glass.

Solution
CAUSE: Failed Paper Empty Sensor (PC4) (p/n 14AA85010).

SOLUTION: Check the operation of the Paper Empty Sensor (PC4) in the Tech Rep Mode, ADF Sensor check. Replace as necessary.

Solution ID TAUS0627951EN* **Solution Usage** 0

Description
Part number for a pin extraction tool for the fuser connector.

Solution
Pin extractor tool (p/n 00TL-3030).

Solution ID TAUS0627971EN* **Solution Usage** 0

Description
PLEASE INSTALL TONER BOTTLE message after it has already been installed.

Solution
CAUSE: The felt seal on the opening of the toner bottle (where the little door is located) has become lodge into the mechanism that opens the door and does not allow it to close completely to actuate the photo sensor.

SOLUTION: Trim the felt seal.
Note: Also check the lever to make sure it is not stripped or broken.
SPECIAL NOTE: Solution provided by Brandon Griesinger, Perry Corporation.

Solution ID TAUS0627977EN* **Solution Usage** 0

Description
Copy quality, uneven density from front to rear when running halftone test patterns of each color set at 100, noticeable on one or more of the colors.

Solution
CAUSE: A dirty or defective LED unit.

SOLUTION: Clean the suspected LED unit, confirm the defective unit by swapping it with another with in the machine. Replace the defective unit #65FA-9060.

Solution ID TAUS0628062EN* **Solution Usage** 0

Description
The Fiery* X3e PLUS drops off of the network, is not accessible from the printers LCD and cannot be PINGed. This can occur at anytime, but usually occurs after a period of inactivity.

Solution
CAUSE: If the Appletalk* protocol is enabled and the Fiery is on a network that has Appletalk running, its possible that the Appletalk network is broadcasting an unusually high number of NBP packet requests. This can cause the Fiery to stop responding to network requests and disconnect from the printer, until a reboot occurs.

SOLUTION: This will not occur if the Appletalk protocol is disabled on the Fiery, or if Appletalk is not present on the network. This only occurs on Appletalk networks that are operating abnormally. Konica Minolta has posted a patch to correct this condition on the Konica Minolta FTP site. The patch name is 1-DFMOD.ps

* Trademark ownership information

Solution ID TAUS0628097EN* **Solution Usage** 0

Description
How to adjust the touchscreen.

Solution
To adjust the touchscreen, perform the following:
1. Press the Utility button and then select [Counter List].
2. Press Stop, 0, Stop, 3.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

3. Accurately touch the four X marks on the screen.
4. Select [End].

Solution ID TAUS0628106EN* **Solution Usage** 0

Description
Will loading incorrect system code on an S300 damage the system? The system will not boot correctly with incorrect code.

Solution
If incorrect code is loaded on the S300, place the correct system CD in the CD drive and power down the system. When rebooted, the correct software will be loaded and the system should recover correctly. Earlier Fiery* controllers could be damaged by loading system code from another controller. The BIOS would be modified and become non-functional until replaced with a factory replacement BIOS chip. The S300 uses a flash BIOS chip that is not replaceable, but doesn't have the limitations that earlier Fiery's had when loading incorrect code.

* Trademark ownership information

Solution ID TAUS0628243EN* **Solution Usage** 0

Description
Cyan color shift, fluctuating up to approximately 5mm.
Note: Can occur on any color.

Solution
CAUSE: Excess grease on the PC Drive Assemblies M15, 16, 17, 18 causing the motor to slip

SOLUTION: Clean the excess grease from the drive motor assemblies (p/n 65FA-1040) or replace as necessary.

SPECIAL NOTE: This solution provided by Robert B. Plowman, Regional Consultant - Color, Konica Minolta Professional Services

Solution ID TAUS0628400EN* **Solution Usage** 0

Description
How to secure the S300 Fiery* against future virus and worm attacks.

Solution
Security hotfixes will only protect against current virus or worm threats, but may not prevent future attacks if a new vulnerability is found in the Microsoft* Windows operating system. If TCP/IP* port filtering is enabled on the controller, port access can be controlled, so it is less likely a new virus or worm can get into the controller. To enable port filtering, access to the Windows desktop on the Fiery is required. This can be accomplished two ways. If a FACI kit is installed or by enabling Remote Desktop.
Konica Minolta has posted a patch on the Konica Minolta FTP site that will enable Remote Desktop. Download the patch and the instruction file S300_Port_Configuration.pdf. The instruction file will explain how to enable and use Remote Desktop. It also details how to enable and configure port filtering on the IP901. Screen shots are included to illustrate each item, as it is difficult to explain these concepts using just text.

* Trademark ownership information

Solution ID TAUS0628570EN* **Solution Usage** 0

Description
How are the Spot-On, Auto Trapping and Hot Folder options activated on the Fiery?

Solution
When an option is purchased, you receive a certificate with a certificate number. You must get an authorization code from EFI to activate the features on the controller. The code is obtained from [[www.efi.com/activation | URL http://www.efi.com/activation]]. Follow the onscreen instructions to obtain the code. You will need the 16-digit system ID code from the controller on which the option is being installed. The ID code is in the upper left section of the controller configuration page. Once a code is obtained, the option is activated from the "Setup", "Enable Options" menu on the controller.
Notes:
1. For further information on enabling the options, refer to the Activating Options on the IP-921/X3e 50C-K document.
2. To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0628639EN* **Solution Usage** 0

Description
MATCHING PAPER SIZE IS NOT AVAILABLE, RESELECT PAPER SIZE message when making copies off the platen glass.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution
CAUSE: Incorrect Marketing Area might be selected.

SOLUTION: Select T for the correct Marketing Area under System Input of the Tech. Rep. Mode.

Solution ID TAUS0628659EN* **Solution Usage** 0

Description
DF332, ORIGINAL LEFT ON GLASS message when making copies.

Solution
CAUSE: Incorrect Marketing Area might be selected.

SOLUTION: Select T for the correct Marketing Area under System Input of the Tech. Rep. Mode.

Solution ID TAUS0629143EN* **Solution Usage** 0

Description
The LCD display is blank or blue.

Solution
CAUSE: The Contrast control on the operation panel is incorrectly set to the minimum or maximum setting.

SOLUTION: Correctly set the Contrast control.

Solution ID TAUS0629231EN* **Solution Usage** 0

Description
Why is black referred to as K?

Solution
Black is referred to as K to differentiate it from B for blue.

Solution ID TAUS0629244EN* **Solution Usage** 0

Description
FS231, what sizes can be folded and stapled?

Solution
The sizes that can be folded and stapled are 8.5x11R and 11x17.

Solution ID TAUS0629314EN* **Solution Usage** 0

Description
Criss Cross mode does not function.

Solution
CAUSE: Criss Cross mode must be turned ON and it will only function if there is no finisher installed.

SOLUTION: Turn Criss Cross mode ON in User's Choice 2. When Criss Cross mode is ON, sets will stack alternated between 8.5x11 and 8.5x11R.

Solution ID TAUS0629558EN* **Solution Usage** 0

Description
Can the Minolta CN3102e controller be connected to the Konica 8031?

Solution
The Minolta CN3102e controller can be connected to the Konica 8031 using the same installation procedures.

Solution ID TAUS0630445EN* **Solution Usage** 0

Description
Machine powers up with mis-feed detect at H, 2nd image transfer.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution

CAUSE: OHP Detect Sensor always on, showing a 1 in the I/O Check.

SOLUTION: Check to see if the OHP Sensor changes state in the Tech. Rep. Mode, State Confirm, I/O Check. Make sure that the Paper Dust Remover plate (P/N65FA5106*) is seated properly. See pages E-7, E-8 of the service manual. With this plate removed the OHP sensor in the I/O mode should read a 1, seated properly it should read a 0.

Solution ID TAUS0630636EN* **Solution Usage** 0

Description

ERROR message on the operation control panel when scanning to email.

Solution

CAUSE: Scan to email is set up to use an external email server.

SOLUTION: Scan to email is only supported using a local email server.

Solution ID TAUS0630861EN* **Solution Usage** 0

Description

How to copy currency without poor copy quality.

Solution

It is prohibited under any circumstances to copy domestic or foreign currency, or works of art without permission of the copyright owner. The machine is equipped with a BRU (Banknote Recognition Unit) which in most cases, when recognizing currency, will overlay the copy with black toner and display BILL DETECTED.

Solution ID TAUS0637283EN* **Solution Usage** 0

Description

How to print booklets from Microsoft* Word on the 8031/S300.

Solution

To print booklets from Microsoft Word, perform the following:
1. Verify the print driver is the S300 50C-M
2. Click on File.
3. Select Print.
4. Click on Printing Preferences.
5. Select Paper Source.
6. Under Paper Size, use the drop down menu to select either 11x17 or 8.5x11 R paper.
7. Under Duplex, use the drop down menu and select Top-Top.
8. Under Booklet, use the drop down menu to make the appropriate selection and then click OK.
9. Click OK again to begin printing.

Notes:

a. There must be at least 8 originals to be able to utilize this function. The originals must be set to letter size (8.5x11) in the page setup of the application. The booklet function of the print driver can only output to 11x17 inch paper.

b. For additional information on printing booklets, please see the Booklet Making Shortcuts document.

c. To view the above PDF(s), Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at: [[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0638512EN* **Solution Usage** 0

Description

ORIGINAL LEFT ON GLASS message when original is placed on the platen glass with a DF331.

Solution

CAUSE: The Empty Detection Sensor PC1 actuator is hung up or the sensor is defective on the DF331.

SOLUTION: Check for the proper movement of the actuator for PC1. Also check the signal operation in the I/O Check of the ADF Check, in the Tech. Rep. Mode.
1. Press UTILITY, METER COUNT, STOP, 0, 0, STOP, 0, 1 to enter the TECH REP MODE.
2. On the display select ADF Check.
3. Select I/O Check.
4. View the EMPTY sensor and actuate PC1 it should change state form a 0 (actuated) to 1 (Deactivated).

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0639427EN* **Solution Usage** 0

Description
Toner compatibility with the 8020/8031 verses the CF2002/CF3102.

Solution
The toner for the 8020 and 8031 can not be used in the CF2002 and CF3102. The CF2002 and CF3102 toner can not be used in the 8020 or 8031. The toner cartridges are not interchangeable.

Solution ID TAUS0639548EN* **Solution Usage** 0

Description
Part number for the transfer roller unit.

Solution
Transfer roller unit (p/n 65FA-4530).

Solution ID TAUS0639648EN* **Solution Usage** 0

Description
Part number for the plastic shaft that goes to the release handle for each of the toner hoppers depicted as unavailable in the Service Manual on page 6.

Solution
Plastic shaft for the toner hopper release handle (p/n 65FA10480).

Solution ID TAUS0639652EN* **Solution Usage** 0

Description
Part number for the wiring harness assembly for the toner hoppers which connects to PC40 and PC51 toner sensors of the toner supply unit.

Solution
Wiring harness assembly for the toner hopper supply unit (p/n 65FA-9490).

Solution ID TAUS0639905EN* **Solution Usage** 0

Description
How to prevent the machine from auto tray switching.

Solution
To prevent the machine from auto tray switching, set the trays not included in auto tray switching to Specialty Paper. This is done in User's Choice 2.

Solution ID TAUS0640017EN* **Solution Usage** 0

Description
How to enable the Key Counter if an external counter security device (Hecon* key counter) is installed on the machine.

Solution
To enable the Key Counter for an external key counter device, perform the following:
1. Enter Tech Rep Mode.
2. Enter Security Mode by pressing the STOP button followed by the number (9) button.
3. Select Admin. Choice.
4. Select SET under the Key Counter.
5. Select END, Fin.Time.

* Trademark ownership information

Solution ID TAUS0640336EN* **Solution Usage** 0

Description
Fiery* X3e Plus Version 2 Patches (2-8-2005).

Solution

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

See X3ePlus_Version_2_Patches_2-8-2005.pdf for details.
Note: To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0640922EN* **Solution Usage** 0

Description
Part number for harness assembly.

Solution
See KOM050094 for details.
Note: To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0641083EN* **Solution Usage** 0

Description
Parts standardization.

Solution
See KOM050215 for details.
Note: To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0641253EN* **Solution Usage** 0

Description
Thermostat replacement precautions for all models using Faston Terminals.

Solution
CAUSE: Damage to the Faston terminal when replacing the thermostat to the Faston terminal can result in the generation of heat and cause the plastic insulating material around the terminal to melt.

SOLUTION: See Bulletin Number 5005 for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0641593EN* **Solution Usage** 0

Description
Line on the edge of copies when reduced.

Solution
CAUSE: Machine needs adjusting.

SOLUTION: Adjust the IR Area in Tech Rep Mode, Machine Adjust, IR Area, left image (try adjusting left image from 2.0 to 3.0). All machines come with (0) as default.
SPECIAL NOTE: Solution provided by Serge Innocent, KMBS NEW JERSEY

Solution ID TAUS0642313EN* **Solution Usage** 0

Description
Border around the copied images are gray to a light green using the document feeder or platen glass. Internal images are fine.

Solution
CAUSE: A failed P.I.C. board.

SOLUTION: Replace the P.I.C. board (p/n 65FA-9020).
SPECIAL NOTE: Solution provided by Joe Scallan, KMBS DALLAS.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0642397EN* **Solution Usage** 0

Description
Image data for black was garbled, scrambled. Parts of the image were being moved around on the page. Happens off the glass, when printing, and on internal test pages. Color images are normal (except for the black portions).

Solution
CAUSE: Failed LED unit.

SOLUTION: Swap the black and cyan LED print heads to see if the problem moves. If so, replace the failed LED unit.
SPECIAL NOTE: Solution provided by Ray Whiting, KBL, INC.

Solution ID TAUS0643174EN* **Solution Usage** 0

Description
When using the FN-8 for booklets, the position of the fold varies.

Solution
CAUSE:
A missing pin and stop ring cause the upper exit roller to stay in the up position on the front side. This causes uneven drive to the paper when exiting into the exit tray and when feeding sets into the finisher to be folded. The exit unit binds when feeding sets out of the finisher, causing uneven stacking of the paper to be folded.

SOLUTION:
Verify that the pin (p/n 00Z742106) and stop ring (p/n 13YM40310) are installed on the upper exit roller cam shaft.

Solution ID TAUS0643528EN* **Solution Usage** 0

Description
Maximum number of stapled sets.

Solution
The factory specification allows a maximum of 30 stapled sets to be printed, at which time the copier control panel will indicate to empty the finisher exit tray.

Solution ID TAUS0643620EN* **Solution Usage** 0

Description
Where to download the IEEE 1284 parallel port driver.

Solution
The IEEE 1284 parallel port driver can be downloaded form Technical Bulletin #4129 . There is a 'live' link on page 3 of 5 in Step 3 under 1284 DRIVER/FIERY SYSTEM SOFTWARE INSTALLATION INSTRUCTIONS. The link pops up a File Download window allowing the file to be opened or saved.
Note: To view the above PDF(s), Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0643899EN* **Solution Usage** 0

Description
False exit jam is indicated; no paper jams can be found.

Solution
CAUSE: Sensor failure.

SOLUTION: If the copier is equipped with a duplex unit verify that the actuator for PC-1, in the duplex unit, is working correctly.

Solution ID TAUS0643975EN* **Solution Usage** 0

Description
Feed direction lines 1/8" apart when copying off the glass or when printing. The lines also occur on engine test prints, but not on the Image Processing report.

Solution
CAUSE: Failed PWB-PIC.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION: Replace the PWB-PIC.

Solution ID TAUS0644108EN* **Solution Usage** 0

Description

Are Macintosh* OS 10.4 drivers available or can OS 10.2/10.3 drivers be used on OS 10.4 Tiger?

Solution

Macintosh OS 10.4 Tiger currently ships with print drivers from EFI. It is recommended to use these drivers, rather than non-certified drivers that may ship with the controller. It is not recommended to use OS 10.2 or 10.3 drivers in 10.4, unless there are no alternatives. The native OS 10.4 drivers are only for use with EFI Fiery* controllers and are not intended for use with legacy Konica controllers. The following is a list of EFI drivers that ship with OS 10.4.

EFI Fiery S300 31C-M PS v1.0
EFI Fiery S300 31C-M PS v1.0 eu
EFI Fiery S300 31C-M PS v2.0
EFI Fiery S300 31C-M PS v2.0 eu
EFI Fiery S300 50C-K v1.1
EFI Fiery S300 50C-K v1.1 eu
EFI Fiery S300 50C-K v1.1 jp
EFI Fiery X3 55BW-M PS v2.0
EFI Fiery X3 55BW-M PS v2.0eu
EFI Fiery X3 65BW-M Pro v1.0
EFI Fiery X3 65BW-M Pro v1.0 eu
EFI Fiery X3 75BW-M PS v2.0
EFI Fiery X3 75BW-M PS v2.0 eu
EFI Fiery X3e 08C-M jp
EFI Fiery X3e 08C-M v3011.103
EFI Fiery X3e 20C-M v1.0 jp
EFI Fiery X3e 20C-M v2.0
EFI Fiery X3e 20C-M v2.0 eu
EFI Fiery X3e 22C-KM PS jp
EFI Fiery X3e 22C-KM PS v2.0
EFI Fiery X3e 22C-KM PS v2.0 eu
EFI Fiery X3e 31C-M PS v1.0
EFI Fiery X3e 31C-M PS v1.0 eu
EFI Fiery X3e 31C-M PS v1.0 jp
EFI Fiery X3e 31C-M PS v1.1
EFI Fiery X3e 31C-M PS v1.1 eu
EFI Fiery X3e 31C-M PS v1.2
EFI Fiery X3e 31C-M PS v1.2 eu
EFI Fiery X3e 31C-M PS v2.0
EFI Fiery X3e 31C-M PS v2.0 eu
EFI Fiery X3e 50C-K v1.0
EFI Fiery X3e 50C-K v1.0 eu
EFI Fiery X3e 50C-K v1.0 jp
EFI Fiery X3e 65BW-M
EFI Fiery X3e 65BW-M eu
EFI Fiery X3e 7255BW-KM
EFI Fiery X3e 7255BW-KM eu
EFI Fiery X5 85BW-M v1.0
EFI Fiery X5 85BW-M v1.0 eu
EFI Fiery Z4 08C-M jp
EFI Fiery Z4 08C-M v3010.104
EFI Fiery Z4 20C-M v1.01
EFI Fiery Z4 20C-M v1.01 eu
EFI Fiery Z5 08C-M v3011.103
EFI Fiery Z5 20C-M v1.02
EFI Fiery Z5 20C-M v1.02
EFI Pi5500

* Trademark ownership information

Solution ID TAUS0644324EN* **Solution Usage** 0

Description

Jig memory card change.

Solution

See KOM050674 for details.
Note: To view the above PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

* Trademark ownership information

Solution ID TAUS0644574EN* **Solution Usage** 0

Description
What is needed to connect the Equitrac* PageCounter 100 or 300?

Solution
The correct key counter mounting kit used with the Equitrac key counter devices is (Item #4623481). The correct copier interface cable is included in the kit.

* Trademark ownership information

Solution ID TAUS0646369EN* **Solution Usage** 0

Description
PAPER PASSAGE CAN NOT START FOR LANDSCAPE DIRECTION IN THIS OHP SIZE. RESET IT TO PORTRAIT DIRECTION OR SET THE SIZE LAGER THAN LETTER message.

Solution
CAUSE: A possible bad paper thickness dial selector knob.

SOLUTION: Check to see if this message changes if turning the thickness knob. If not replace the PW Board S, P/N 111T-9170. Also look at the knob P/N 111T10270.

Solution ID TAUS0646528EN* **Solution Usage** 0

Description
Light bands from front-to-rear on only one color.

Solution
CAUSE: The contact on the belt unit transfer roller for the color that is light is dirty.

SOLUTION: Clean the transfer roller contacts on the belt unit.

Solution ID TAUS0646741EN* **Solution Usage** 0

Description
Bands of light background (C, M, Y or K) from lead-to-trail.

Solution
CAUSE: The charge corona on the imaging unit producing the background is dirty.

SOLUTION: Clean the charge by pulling out the blue cleaning rod. Picture directions are on the inside of the front door.

Solution ID TAUS0646896EN* **Solution Usage** 0

Description
The copier does not power up. The print button remains orange.

Solution
CAUSE: Failed PWB-F.

SOLUTION: Replace PWB-F

Solution ID TAUS0647568EN* **Solution Usage** 0

Description
C-0F3C code at power up.

Solution
CAUSE: C-0F3C error code can be caused by the yellow imaging unit, the yellow ATDC sensor, or the PWB-I/O board.

SOLUTION:

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

1. Clean the ATDC window on the bottom yellow imaging unit.
2. Clean the yellow ATDC sensor LED.
3. Replace the yellow imaging unit.
4. Replace the PWB-I/O board.

Solution ID TAUS0647571EN* **Solution Usage** 0

Description
C-0F3B code at power up.

Solution
CAUSE: C-0F3C error code can be caused by the magenta imaging unit, the magenta ATDC sensor, or the PWB-I/O board.

SOLUTION:

1. Clean the ATDC window on the bottom magenta imaging unit.
2. Clean the magenta ATDC sensor LED.
3. Replace the magenta imaging unit.
4. Replace the PWB-I/O board.

Solution ID TAUS0647574EN* **Solution Usage** 0

Description
C-0F3A code at power up.

Solution
CAUSE: C-0F3C error code can be caused by the cyan imaging unit, the cyan ATDC sensor, or the PWB-I/O board.

SOLUTION:

1. Clean the ATDC window on the bottom cyan imaging unit.
2. Clean the cyan ATDC sensor LED.
3. Replace the cyan imaging unit.
4. Replace the PWB-I/O board.

Solution ID TAUS0647726EN* **Solution Usage** 0

Description
Light copies/prints after replacing a LED unit (PWB-LPH).

Solution
CAUSE: The LED unit is not properly installed.

SOLUTION: Ensure that the pressure springs are properly positioned under the LED unit.

Solution ID TAUS0649008EN* **Solution Usage** 0

Description
Part number for the Konica Minolta logo 11x17 color test chart.

Solution
Konica Minolta logo 11x17 color test chart (p/n 4036794101).

Solution ID TAUS0650329EN* **Solution Usage** 0

Description
After moving the copier, copies off the glass are blurry.

Solution
CAUSE: Problem with guides.

SOLUTION: Verify that the teflon guides (p/n 4002-1780-01) located on the underside of the 2nd and 3rd mirror assembly within the scanner unit are still intact.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0650499EN* **Solution Usage** 0

Description
When using the duplex mode and copying the second side, the paper skews in the duplex unit and then jams as it enters the synchronization rollers.

Solution
CAUSE: The upper guide on the duplex unit may be cracked.

SOLUTION: Replace the upper guide on the duplex unit (p/n 4657-3705-03).

Solution ID TAUS0650752EN* **Solution Usage** 0

Description
Double imaging, ghosting from front-to-rear, colors not aligning properly with one specific color station, on both prints and copies.

Solution
CAUSE: Failed LED print head assembly.

SOLUTION: Verify the problem with the suspect LED unit by swapping it with another unit. Replace the failed unit.

PART NUMBER	ITEM
65FA-9060	PWB-LPL Assembly (LED Print Head Assembly)
65FA-9120	PWB-LED Board (LED Driver board)

Solution ID TAUS0651519EN* **Solution Usage** 0

Description
How to check the image unit life.

Solution
There are two ways to check the life of the image units. The customer can check the life by pressing the Utility Key and then selecting [Unit Life Indicator]. The life will be displayed in bar graph form F (full) to E (empty).
The technician can check the actual life in minutes by performing the following:
1. Enter the Technical Mode.
2. Select [Counter].
3. Select [Life].
4. Select [2].

The image unit life will be displayed in minutes of use.

Solution ID TAUS0651549EN* **Solution Usage** 0

Description
Flash card is not recognized by the PC or SwapFTL application. When inserting the card into the PC, it is prompting for drivers, but none have been provided.

Solution
CAUSE: Installation procedures have not been followed, as outlined in the Readme.txt file that came with the SwapFTL application.

SOLUTION: Follow the procedure below:
1. Installation
   a. Start "Setup.exe" on the installation disk or directory. The setup program will copy all needed files to your local hard disk. There is no need to reboot the PC.
   b. Remove the installation disk from the drive now, otherwise problems may be encountered with the next installation steps.
2. Select the SwapFTL Driver
   a. When inserting a Memory PC Card:
      Microsoft* Windows 2000:
         -- A dialog box pops up "found new hardware".
         -- Click "next" in the "Found new hardware wizard" to go to the next screen.
         -- Choose "Display a list of the known drivers..." and click "next".
         -- Select "IDE ATA/ATAPI Controllers", click "next".
         -- Select "SCM Microsystems" on the left side and "SwapFTL PCMCIA Memory Card" on the right side and click "next".

Note: A warning message pops up that the driver is not for this device. Ignore this warning, click on "Yes" = Click on "next". A new warning message indicates that Windows can not find a signature for the driver. Ignore this warning and click on "Yes". Click on "Finish".

      Microsoft Windows XP
         -- A dialog pop's up "Found new Hardware Wizard".
         -- Choose "Install from a list or ..." and click "Next".
         -- Select ""Don't search. I will choose the driver to install" and go to the next screen by click on "Next".
         -- Select "IDE ATA/ATAPI controllers", click "Next".
         -- Select "SCM Microsystems" on the left side and "SwapFTL PCMCIA Memory Card" on the right side and click "next".

Note: A warning message pops up that the driver is not for this device. Ignore this warning by clicking on "Yes". A new warning message indicates that the

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

driver has not passed the Windows Logo programm for Windows XP (comprehensive testing was performed in-house but the driver was never sent to Microsoft to acquire the signature). Ignore this message, too, and click on "Continue Anyway".
3. Now there should be a new drive letter in the "My Computer" window, and the SwapFTL Format and Binary Utility can be used.

* Trademark ownership information

Solution ID TAUS0652045EN* **Solution Usage** 0

Description
New, Limited Extended Warranty Program.

Solution
See the New, Limited Extended Warranty Program announcement for details.
Note: To view the PDF, Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0652337EN* **Solution Usage** 0

Description
Cannot adjust the color registration.

Solution
CAUSE: The LED indication may not move upward when the lever is locked into position.

SOLUTION: Remove the imaging unit and raise and lower the lever (p/n 4004-1826-03). Verify that the LED indication moves upward and downward.

Solution ID TAUS0652393EN* **Solution Usage** 0

Description
How to default the machine to 11x17 paper with no reduction when selecting Booklet.

Solution
To default the machine to 11x17 paper with no reduction, perform the following:
1. Select [original copy].
2. Select [Booklet 4in1].
3. Select [Booklet].
4. Select [x0.674].
5. Select [x1.0].
6. Select [Utility].
7. Select [Input].
8. Select [Reset mode].
9. Select [Current settings].
10. Press [Set].
11. Return to the main copy screen.

Solution ID TAUS0652675EN* **Solution Usage** 0

Description
Imaging Unit Protection Program.

Solution
See Imaging Unit Protection Program for details.
Note: To view the above PDF(s), Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL
http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0652931EN* **Solution Usage** 0

Description
How to acquire an RA number.

Solution

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

To acquire an RA number, perform the following:
1. Refer to the KMBS Logistics Support Guide for detailed instructions.
2. Fill out the Return Authorization Request as completely as possible.
3. Fax form to: 201-825-1645.
Notes:
a. Please use the return label provided on the RA notification which will be faxed to you. This will assure receipt of your return to the proper Konica Minolta warehouse.
b. Returns sent to the incorrect location will be refused and returned freight collect.
c. To view the above PDF(s), Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL
http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0653036EN* **Solution Usage** 0

Description
The OHP sensor is reading a jam. The OHP sensor and PWB-IO have been replaced.

Solution
CAUSE: The harness may be faulty.

SOLUTION: Replace the harness, part number 4025-6822-02.

Solution ID TAUS0653167EN* **Solution Usage** 0

Description
PageMaker 7: Where do I find the PPD Folder?

Solution
SOLUTION:

- The ppd folder is located: c:\Program Files\Adobe\PageMaker 7.0\RSRC\USENGLSH\ppd4

Solution ID TAUS0653242EN* **Solution Usage** 0

Description
Part number for the PCMCIA Flash Card.

Solution
16MB PCMCIA Flash Card (p/n 7660402501).
Notes:
1. Card Specifications - 16MB Programmable Flash Card, AMD "D" Series, Type 1 Linear, 5V DC only, operation with minimum of 200ns access time from standby.
2. Use the SwapFTL_Utility and current firmware located on the [[Konica Minolta FTP site| URL ftp://kbtdigital:kx15@ftp.konicabt.com]].

Solution ID TAUS0653435EN* **Solution Usage** 0

Description
Where does the copier store a "scan to" address for a one-touch button?

Solution
The one-touch "scan-to" data is stored in the NVRAM chip on the copier.

Solution ID TAUS0654431EN* **Solution Usage** 0

Description
Spots on the lead edge of copies.

Solution
CAUSE: The resistor on the back side of guide plate (p/n 65FA-1129-0) failed.

SOLUTION: Remove/replace the resistor from the guide plate.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0654670EN* **Solution Usage** 0

Description
Part number(s) for FS231 Booklet Finisher Positioning Pin.

Solution
Pin Shaft (p/n 111Z46010)
Suction Plate (p/n 111Z46020)
Bracket (p/n 111Z46030)

Solution ID TAUS0654682EN* **Solution Usage** 0

Description
DF332, improvement of DF inclination adjustment.

Solution
Refer to Bulletin #5454.pdf for details.
Note: To view the above PDF(s), Acrobat* Reader must be installed. Acrobat Reader can be downloaded for free from the Adobe* Web site at:
[[http://www.adobe.com/products/acrobat/readstep2.html| URL
http://www.adobe.com/products/acrobat/readstep2.html]]

* Trademark ownership information

Solution ID TAUS0654700EN* **Solution Usage** 0

Description
Load Matching Paper Size message when copying.

Solution
CAUSE: Paper tray is set to thick paper or a specialty paper.

SOLUTION: APS will not select a paper tray with thick or specialty paper automatically. The paper tray will need to be selected manually before copying. This is normal operation.

Solution ID TAUS0623525EN* **Solution Usage**

Description
Can the software counters be programmed to match the mechanical total counters?

Solution
There is no procedure for programming the software counters.

Solution ID TAUS0623528EN* **Solution Usage**

Description
How to reset the Life Counters for the Transfer Roller Unit and Filter.

Solution
To reset the Life Counters for the Transfer Roller Unit and Filter, perform the following:
1. Enter the Tech Rep Mode (Press Utility, Meter count, Stop, 0, 0, Stop, 0, 1).
2. Press Counter, Counter Reset, Life, and then End.

Solution ID TAUS0634060EN* **Solution Usage**

Description
List of equipment that is no longer being supported.

Solution
Please see attached Product & Technical Support Bulletins 1792 and 2443 andMarketing Bulletin#07-GB-016.
Note : To view a PDF, Adobe Reader® must be installed. Adobe Reader® can be downloaded for free from the Adobe® web site at:
http://www.adobe.com/products/acrobat/readstep2.html

Solution ID TAUS0639646EN* **Solution Usage**

Description

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Test results when printing from PrintShop Mail© version 5. Testing was performed on the 7085, 7145, 7235, 7228, 7272, 7255, 8050, C350 and 8031. Tests were performed on 9/04 and may not reflect changes or updates that have occurred after testing was complete.

Solution

Printers that exhibited no abnormalities are the C350, 8031, 7085, 7272 and 7255. All print jobs printed correctly as they were sent.
Booklets can only be scaled at 100%, as a form cannot be scaled after it is sent to the printer. If the form is 8.5x11, a signature booklet cannot be made.
All of these printers exhibited slow performance when the job was set up to be split for finishing options. This is due to the nature of the printers being document printers and not page printers.
Printing anywhere near rated engine speed should not be expected on split PrintShop Mail© jobs.
Printing to the C350, 8031 and 8050 using the Freeform option speeded up performance as the form is pre-RIPped on the controller and does not have to be RIPped for each set.
If using the split job function, performance is still slowed down using Freeform as each set is sent down as a separate job.
The following are the only items that did not perform correctly with this basic test:
1. IP-432/7145, IP-424/7228/7235 visual drivers did not allow any printing. All print jobs generated a PostScript error. The Adobe® based drivers for these printers did work, but do not support all features of the printer.
2. IP-901/IP-921/8050 booklet mode does not function. This is in specification of the 8050. Prospective customers of PrintShop Mail© should be aware of this limitation if purchasing for this engine.
3. One test document did not print using the Freeform option on the IC-401, IP-921 and X3e PLUS, but did print on the IP-901. All other test documents printed fine. This was a large graphics file and may not have printed due to the smaller amount of memory on the embedded controllers.

Solution ID TAUS0648022EN* **Solution Usage**

Description

Can image stabilization be disabled or made to occur less often?

Solution

Image stabilization can not be disabled or adjusted to occur less frequently.

Solution ID TAUS0654824EN* **Solution Usage**

Description

C-1220.

Solution

CAUSE: Bent pins or a loose connector on the scanner to main body cable (SCSI cable).

SOLUTION: Remove the cable and check it for bent pins. Inspect the connector on both the scanner and main body. Reinstall the cable and do not over tighten the two screws on the connectors. Ensure that strain reliefs are installed on both ends of the cable.

Solution ID TAUS0655608EN* **Solution Usage**

Description

Are Konica Minolta MFPs compatible with Category 6 cable standard?

Solution

Konica Minolta MFPs are fully compatible with Category 6 cable standard.
Category 6 cable is a cable standard for Gigabit Ethernet and other network protocols that is backward compatible with the Category 5/5e and Category 3 cable standards.
Cat-6 features more stringent specifications for crosstalk and system noise. The cable standard is suitable for 10BASE-T/100BASE-TX and 1000BASE-T (Gigabit Ethernet) connections and it provides performance of up to 250MHz.

Solution ID TAUS0655991EN* **Solution Usage**

Description

Why does pagination change when printing any document using the Konica Minolta print driver?

Solution

Pagination differences between different manufacturers print drivers:

This situation is not uncommon in the printing world. Commonly, documents will be formatted differently when printed to printers made by different manufacturers. There are many reasons for this. Due to physical differences between printers, as well as copyright laws, different manufacturers will use different programs for their drivers. It is the driver that does the majority of the formatting for the image to be placed on the page. Different drivers will use different algorithms when imaging spacing and font metrics. Often times, this results in a slightly different look or format for a document when printed to two different printers.
There is also potential differences within the image areas of the main bodies of the two printers. The print controller takes the image area into account when laying out the image on the paper. Different image areas can determine different layouts. These factors can result in lines of text being moved on the paper. If lines are moved enough, or lie close enough to the threshold of the image area, text and page breaks that are rendered in a certain position on one printer may be rendered in a different position on another.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

This scenario will occur across the board for printer manufacturers. A Lexmark is different from an Epson which is different than an HP, etc. Obviously, the output from certain printers will match up closer to some printers than others. The effect of this behavior can be reduced somewhat by printing with a common standard PDL such as PostScript. Alternatively, the customer can print with a common driver to both printers. In other words, one can print to the HP using the Konica Minoltadriver or vice versa. In this way, at least the driver-generated output would be the same going to both machines. While the output still may not be exactly the same, the effect of printing to two different printers can be lessened. There may even be different output within the same printer manufacturer (i.e., Konica IP302 print controller is good, but the IP304 print controller is not; Lexmark Optra K1220 is good, but the Optra T614 is not).
The analogy that is often used when explaining this to customers involves motor vehicles. A Ford and Dodge are essentially the same in terms of the fact that they are cars that serve as a means of transportation, just as two printers are output devices. However, while the end result of driving two different cars is essentially the same, there may be certain differences with regard to cornering and acceleration that give each car a distinct feel. This is essentially what is happening between the two printers.
It is understandable that the customer does not want to convert thousands of existing documents, but due to the vast number of different printers currently available on the market today, it is not possible to exactly emulate all printer manufacturers' algorithms. The only other option is to pick one printer model, format these documents that need a consistent look for that printer, and use only that particular printer to print these documents. If there are any further questions, please feel free to contact the National Systems Solutions Group at 1-800-825-5664.

Solution ID TAUS0657674EN* **Solution Usage**

Description
Jamming or skewing from the paper trays.

Solution
CAUSE:Loop adjustment has not been performed.

SOLUTION: Enter Tech Rep mode and select Machine Adjust, thenLoop Adjust. Try different valuesand test,Set the value that resolved thejamming or skewingproblem.

Solution ID TAUS0657887EN* **Solution Usage**

Description
Blank image from a new image unit.

Solution
CAUSE: The image unit is not turning possibly due to improper storage causing the developer to jam in one end. The image unit can be checked to see if it is turning by observing the front of the auger shaft with the top door removed and the front door interlock actuated.

SOLUTION: Shake the image unit from front to rear and use a pair of pliers to free it up.

Solution ID TAUS0657944EN* **Solution Usage**

Description
C0045 at power up.

Solution
CAUSE: One or both of the cooling fans (M28 and M29)mounted inside the left, side door is not turning at the proper speed at power up.

SOLUTION: Clean the two fans.

Solution ID TAUS0658107EN* **Solution Usage**

Description
Which cooling fan motor is at fault when error code C0046 is indicated?

Solution
M24 is the cooling fan motor.

Solution ID TAUS0700244EN* **Solution Usage**

Description
How to determine what version of Sun Java™ is installed on a Microsoft® Windows workstation.

Solution
To determine what version of Sun Java™ is installed, perform the following:
1. From a command prompt type:java -version
2. Press Enter.
3. The version of Sun Java™ will be indicated. If the command is not recognized then Sun Java™ is not installed.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Solution ID TAUS0700489EN* **Solution Usage**

Description
How to set the scanning file type as a default.

Solution
To set the scanning file type as a default, perform the following:
1. Select the scanning file type desired, TIF, PDF or JPEG.
2. Press the Utility Key.
3. Press INPUT.
4. Press RESET.
5. Press Setup.

Solution ID TAUS0700503EN* **Solution Usage**

Description
Unable to delete programmed one-touches via the Fiery® web browser interface.

Solution
CAUSE: The PWB-F board has failed.

SOLUTION: Replace the PWB-F board (p/n 65FA-9031).

Solution ID TAUS0700504EN* **Solution Usage**

Description
Can programmed E-mail one-touches be deleted from the operation panel?

Solution
Programmed E-mail one-touches can not be deleted or changed from the operation panel.The addresses must be deleted via the Fiery® browserinterface.

Solution ID TAUS0700531EN* **Solution Usage**

Description
Multiple emails aresent when scanning a multiple page document, instead of putting all pages into a single email.

Scan settings underPage Scope Web Connection (Administration mode):
Scanned file separation: NO
Binary division:NO
Maximum email size:NO LIMITATION

Solution
CAUSE: The HD131 hard drive optionis not installed.

SOLUTION: The HD131 hard drive option(p/n 4037-6095-01) must be installed.
To scan multiple pages into a single email, perform the following:

1. Set the Desgination, Scan Mode, File Format, Resolution and other variable options.
2. Select the Document Set tab.
   a. Select Book.
   b. Select Separate Scan.
3. PressScan.

Solution ID TAUS0700537EN* **Solution Usage**

Description
P-27: ATVC (2 nd) failure

Solution
CAUSE:
P-27refers to an abnormal average valuedetected during an adjustment of the second image transfer ATVC value.

SOLUTION:
1. Check Transfer Belt contacts and HV2 connections. Reseat as necessary.
2. Change Image Transfer belt unit (p/n65FA-4510).

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

3. Change HV2 (p/n65FA-9320).
4. Change PWB-IO (p/n65EA-9010).
5. Flash the copier with current firmware when replacing boards.

Solution ID TAUS0700580EN* **Solution Usage**

Description
C-0046.

Solution
CAUSE: A failed PU2.
Note : M24 fan may still come on even though PU2 has failed.

SOLUTION: Replace PU2 (p/n 65FA-9290).

Solution ID TAUS0700604EN* **Solution Usage**

Description
Paper jams just beneath the fuser unit.

Solution
CAUSE: The fuser drive gears may not be meshing properly.

SOLUTION: Reform the interlock plate (p/n 4004-2583-04) outward to create a better mesh between the fuser drive gears.

Solution ID TAUS0701173EN* **Solution Usage**

Description
FN8, part number for the PWB-A board/Main CB.

Solution
PWB-A board(p/n 4583-4481-01).

Solution ID TAUS0701223EN* **Solution Usage**

Description
Unable to store One Touch Buttonsvia theoperation panel.

Solution
CAUSE: The machine memory is scrambled.

SOLUTION: Initialize the machineby performing the following procedure:
1. Browse to the NIC.
2. Select System Menu Icon.
3. Select Initialize Firmware.
Note : The TCP/IP address will have to be re-added.

Solution ID TAUS0701364EN* **Solution Usage**

Description
One color is washed out.

Solution
CAUSE: The contact from the HV unit is dirty or bent

SOLUTION: Check and clean the HV contacts located in the holder (p/n 4004 2311 01).

Solution ID TAUS0701570EN* **Solution Usage**

Description
S1 Error Code

Solution
CAUSE:
Loose connection between main body and controller.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

SOLUTION:
Reseat the PWB-C connectors and the main cable from the scanner to the copier.

Solution ID TAUS0701635EN* **Solution Usage**

Description
When printing out engine test prints, black prints out fine. The same test prints for C, M, or Y are blank.

Solution
CAUSE: The copier is defaulted to B/W mode instead of Full Color.

SOLUTION: Exit the tech rep mode and set the copier control panel to Auto Color instead of B/W mode. Enter tech rep mode and run the test prints.

Solution ID TAUS0701977EN* **Solution Usage**

Description
Paper jams in the copier exit rollers when using the duplex unit. A finisher is connected to the copier.

Solution
CAUSE: The solenoid, SL1, in the horizontal transport unit may bemalfunctioning andnot allowing the paper to pass beneath the horizontal transport unit.

SOLUTION: Replace SL1 (p/n 4664-6201-01) in the horizontal transport unit.

Solution ID TAUS0702146EN* **Solution Usage**

Description
How to perform Print Screens (screen shots) from a Microsoft® Windows OS and Macintosh® OS.

Solution
Please see the attacheddocument for detailed information.
Note : To view a PDF, Adobe Reader® must be installed. Adobe Reader® can be downloaded for free from the Adobe® web site at:
http://www.adobe.com/products/acrobat/readstep2.html

Solution ID TAUS0702264EN* **Solution Usage**

Description
"Counter not set" error message appears on thecontrol panel. The Start button is flashing amber.

Solution
CAUSE: The mechanical counter is either disconnected orhas failed.

SOLUTION: Check the mechanical counter connections. If the mechanical counter has failed, contact the Parts Department for further information.

Solution ID TAUS0702366EN* **Solution Usage**

Description
Unable to copy or print. The start button is flashing amber; the display shows Ready to Copy.

Solution
CAUSE: The total counter is disconnected.

SOLUTION: Check wiring and connection to the total counter; reseat or reconnect as necessary.

Solution ID TAUS0702534EN* **Solution Usage**

Description
How to install a printer using LPR (IP Printing) under Macintosh® OS9.

Solution
Please perform the procedures mentioned in the attached document.
Note : To view a PDF, Adobe Reader® must be installed. Adobe Reader® can be downloaded for free from the Adobe® web site at:
http://www.adobe.com/products/acrobat/readstep2.html

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.

Copyright 2007, Konica Minolta Business Solutions U.S.A., Inc.